

# **NATCO PHARMA LIMITED**

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12.10.2023 Manali-Chennai

To
The Director,
Regional Office (SEZ),
Ministry of Environment, Forests and Climate change
#34, HEPC Campus, Cathedral Garden
Chennai-600 034

Dear Sir,

Sub: Submission of six-monthly Environmental Clearance Compliance statement for December 2023 (for the period from April 2023 to September 2023) for the M/s. Natco Pharma Limited, Chemical Division-Chennai

Ref.: Letter .No. SEIAA/TN/F.5869/5(f)/EC-67/2019 dated:20.02.2019

With reference to the above, we are submitting six monthly EC condition Compliance status Report December 2023 (for the period from April 2023 to September 2023) along with required annexure for your perusal. We are uploading the EC Compliance in PARIVESH Portal & also we are sending the EC compliance in email to: <a href="mailto:eccompliance-tn@gov.in">eccompliance-tn@gov.in</a> in PDF format.

Yours sincerely
For Natco Pharma Limited

G.Vasan AVP-Operations

#### Copy to:

The Member Secretary, State Level Environment Impact Assessment Authority, 3rd Floor, Panagal Maligai, No.1 Jeenis Road, Saidapet, Chennai- 600 015.

- The Director, CPCB Zonal Office, 77-A, South Avenue Road, Ambattur Industrial Estate, Ambattur Taluk, Chennai - 600 058.
- The Chairman, Tamil Nadu Pollution Control Board, No-76, Mount Road, Guindy, Chennai-600 032



Manufacturing Site:

Chemical Division - Chennai.

(ISO 14001:2015 and ISO 45001:2018 Certified)

S.No. 74/7B, Vaikkadu TPP Salai, Manali, Chennai, Tamilnadu - 600 103. Tel.: +91-7299009981/82/83/84



## **Environmental Clearance (EC)**

Letter .No. SEIAA/TN/F.5869/5(f)/EC-67/2019 dated:20.02.2019

Period: April 2023 to September 2023

# Compliance Status Report

#### Submitted to:

- 1. Ministry of Environment, Forest and Climate Change-Regional Office, Chennai.
- 2. State Level Environment Impact Assessment Authority (SEIAA) Tamil Nadu
- 3. Tamil Nadu Pollution Control Board.
- 4. Central Pollution Control Board.



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S. No.	Conditions		
(A) St	atutory Compliance	Compliance Status	Remarks
i	The project proponent shall obtain forest clearance under the provision of forest (Conservation)  Act, 1986, in case of diversion of the forest land for	Not Applicable	-
ii	Act, 1986, in case of diversion of the forest land for non-forest purpose involved in the project.  The project proponent shall obtain clearance from the National Board for Wildlife, if applicable.		
iii	The project proponent shall prepare a Site-Specific Conservation Plan & Wildlife Management	Not Applicable  Not Applicable	-
	Plan an approved by the Chief Wildlife Warden. The recommendation of the approved Site-Specific Conservation Plan / Wildlife Plan shall be implemented in consultation with State Forest Department. The implementation report shall be furnished along with six monthly compliance report. (In case of the presence of schedule-I species in the study area.	Yes, Complied with given condition. CTE (Expansion) obtained and CTO Expansion Phase- 01 obtained Complied Hazardous waste authorization obtained & valid up to 31.03.2027. Yes, Complied with given condition.	21
iv	The project proponent shall obtain Consent to Establish / Operate under the provisions of Air (Prevention & Control of Pollution) Act, 1981 and the Water (Prevention & Control of the Pollution) Act, 1974 from the concerned State Pollution Control Board / Committee.		Copy of CTO attached as
vi	The project proponent shall obtain authorization under the hazardous & other Waste Management Rules, 2016 as amended from time to time.		Annexure-01
VI	The company shall strictly comply with rules and guidance under the Manufacturer, Storage and Import of Hazardous Chemicals (MSIHC) Rules, 1989 as amended from time to time. All transportation of hazardous chemicals shall be as per the Motor Vehicle Act (MVA)		•



i	The project proponent shall install 24 × 7 continuous emission monitoring system at process	Wassal	
	stacks to monitor stack emission with respect to standards prescribed in Environment (Protection)	We are having process	Complied with.
	Rules 1986 and connect to SIRCE and connect to SIRCE and Connect to Standards prescribed in Environment (Protection)	scrubber working with 99%	given condition.
	Rules 1986 and connect to SPCB and CPCB online servers and calibrate these systems from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	efficiency and its outlet are having traces of VOC only. Therefore, online monitors is not required.  However, Ambient VOC analyzer available nearby	Scrubber stack Monitoring report attached as Annexure-02 Also Ambient
		scrubber & Connected to TNPCB CARE AIR	HCL analyzer installed nearby
ii	The project proper set 1 11	systems.	scrubber area
**	The project proponent shall monitor fugitive emission in the plant premises at least one in every quarter through labs recognized under Environment (Protection) Act, 1986	Complied	
		Fugitive emission Analysis	Annov 24
		get done by NABL	Annexure-2A. Copy of report
		accredited Lab & results are	attached.
ii	The project proponent shall install system to carryout Ambient Air Quality monitoring for common/criterion parameters relevant to the main at Illustration of the common c	well within the limits	attacheti.
		Complied	AAQ Photos
		Existing Plant Ambient Air	attached as
		Quality are being monitored	Annexure-03
	an angle of 120 each), covering upwind and downwind directions.	regularly by every month	
		through recognized lab.	
		Also, Existing AAQ	
		parameters are being	
		monitored through AAQ	
		mobile van in all required	
		locations. Data's are	



iv	To control source and fugitive emissions, suitable pollution control devices shall be installed to		l: 20.02.2019
	coal for use in coal fired boilers to control particulate emissions within permissible limits (as applicable). The gaseous emissions shall be dispersed through stack of adequate height as per CPCB/SPCB guidelines.	Complied  Adequate stack height provided to LDO fired boilers  & Coal fired boilers are not available in our plant.	Complied with given condition
v	Storage of raw materials, coal etc shall be either stored in silos or in covered areas to prevent dust pollution and other fugitive emissions.	Yes, Complied with given condition. All the existing raw materials are stored safely to prevent dust pollution & fugitive	-
vi	National Emissions Standards for Organic Chemicals Manufacturing Industry issued by the Ministry vide G.S.R. 608€ dated 21 <sup>st</sup> July, 2010 and amended from time to time shall be followed.	emissions  Yes, Complied with given condition.	-
vii c) Wa	The National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R.No.826(E) dated 16 <sup>th</sup> November, 2009 shall be complied with ter Quality Monitoring & Preservation	Yes, Complied with given condition.	-
i	The project proponent shall provide online continuous monitoring of effluent, the shall install web camera with night vision capability and flow meters in the channel/drain carrying effluent within in the premises (applicable in case of the project achieving ZLD)	Complied Existing plant adopted with ZLD system. CCTV and 12- Nos of flow meter are being connected from our ETP/STP Inlet to Secondary RO treated (Permeate) water discharge (For reuse) & its connectivity is being established to Water Quality	Complied with given condition



ii	As already, committed by the project proponent, Zero Liquid Discharge shall be ensured and no waste/treated water shall be discharged outside the propose.	Watch (WQW) along with pH. TSS, Conductivity	
	achieving the ZLD.	Existing & current plant	Complied with given condition
iii	The effluent discharge shall confirm to the standards prescribed under the Environment (Protection) Rules, 1986, or as specified Pollution Control Board while granting Consent under the Air/Water Act, Whichever is more stringent.	adopted with ZLD system  Yes, Complied with given condition.	-
iv	Total fresh water requirement shall not exceed the propose quantity or as specified by the committee. Prior permission shall be obtained from the concerned regulatory authority/CGWA in this regard.	Complied We have obtained the permission from CMWSSB for fresh water supply. water consumption is within	Copy of Approval attached Annexure-04
v	Process effluent/any wastewater shall not be allowed to mix with storm water. The storm water from the premises shall be collected and discharged through a separate conveyance system.	the permitted limit.  Yes, Complied with given	Already in line.
vi	recharge the ground water and utilize the same for different industrial operations within the plant.	Complied Rainwater harvesting system has been constructed at the plant to recharge the	Photo copy – Rain water Harvesting plan & Details attached as
vii	The DG sets shall be equipped with suitable pollution control devices and the adequate stack height so that the emissions are in conformity with the extant regulations and the guidelines in this regard.	ground water.  Complied  Existing DG stacks are retrofitted with PM emission control device.  Stack monitoring done on monthly basis by NABL & results are well within the specified limits	Annexure - 05  To reduce at least 70% PM in DG, retrofitted with approved emission control device/ equipment  Annexure-5A



i	Acoustic enclosure shall be provided to DG set for controlling the noise pollution.		
	and the noise ponution.	Complied	Complied with
		Acoustic enclosures are provided to our Existing DG	given condition.
ii	The overall noise levels in and around the plant area shall be kept well within the standards by	set for controlling the noise.	
	providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation.	Yes, Complied with given condition.	_
iii	The ambient noise level should be conform to the standards prescribed under the E(P)A Rules,		
(B) 6	day time and 70 dB(A) during night time.	Yes, Complied with given condition.	-
(E) Sa	fety, Public hearing & Human health issues		
i	Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA)		
	and Dissert M.	Yes, Complied with given	Emergency
	and Disaster Management Plan shall be implemented.	condition.	preparedness plan
ii	The unit shall make the arrangement for protection of possible fire hazards during		available.
	manufacturing process in material handling. Firefighting system shall be as per the norms.	Complied	n <u>e</u> r
	per the norms.	Existing plant fire	
		protection system in place.	
		Same will be implemented	
iii	The DD shell are in D	on expansion. Complied with given condition	
111	The PP shall provide Personal Protection Equipment (PPE) as per the norms of Factory Act.	Yes, Complied with given	
		condition.	-
iv		condition.	
IV	Training shall be imparted to all employees on safety and health aspects of chemicals handling.	Complied	
	Pre-employment and routine periodical medical examinations for all employees shall be	The second of th	-
	undertaken on regular basis. Training to all	Yearly training schedule prepared & training	
	undertaken on regular basis. Training to all employees on handling of chemicals shall be	imparted to all employees.	
	imparted.	Medical examinations are	
		done for every 6 months	
		once.	



ν.	Provision shall be made for the housing of the housing of the state Better No. SEIAA / IN/F.:	8869/5 (f)/EC-67/2019 dated	20.02.2019
	infrastructure and facilities such as fuel for cooking, mobile toiles, mobile STP, safe drinking water, medical health care, crèche etc. the housing may be in the form of temporary structures to be removed after the completion of the project.	Complied Toilet drinking water &	Lodging facility will be provided by contractor, outside the plant premises. Complied with given condition
vi	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	Yes, Complied with given condition.	-
vii	There shall be adequate space inside the plant premises earmarked for parking of vehicles for raw materials and finished products, and no parking to be allowed outside on public places.	Yes, Complied with given condition.	-
27	rporate Environment Responsibility		
i	The project proponent shall comply with the provisions contained in this Ministry's OM vide F.No.22-65/2017-IA.III dated 1 <sup>st</sup> May 2018, as applicable, regarding Corporate Environment Responsibility.	Yes, Complied with given condition.	CER Activity Execution under progress Annexure-06
	The company shall have a well laid down environmental policy duly approve by the Board of Directors. The environmental policy should prescribe for standard operating procedures to have proper checks and balances and to bring into focus any infringements/deviation/violation of the environmental/forest/wildlife norms/ conditions. The company shall have defined system of reporting infringements/deviation/violation of the environmental/forest/wildlife norms/ conditions and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF & CC as a part of six-monthly report.	Yes, Complied with given condition.  EHS policy are made available.	Copy of EHS policy attached Annexure-07
	A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of Senior Executive, who will directly to the head of the organization.	Yes, Complied with given condition.	-



iv	Action plan for implementing EMP and environmental conditions along with responsibility matrix of the company shall be prepared and shall be duly approved by competent authority. The year wise earmarked for environmental protection measures shall be kept in separate account and not to be diverted for any other 5 purpose. Year wise progress of implementation of action plan shall be reported to the Ministry/Regional Office along with the Six Monthly Compliance Report.	Ves Complied with given	EMP Attached as Annexure08
v	Self-environmental audit shall be conducted annually. Every three years third party environmental audit shall be carried out.	Complied Environmental audit has been conducted by 3 <sup>rd</sup> party & certified for Occupational Health and Safety & Environmental Management System, ISO 45001:2018 & ISO 14001:2015 by the DNV-GL certificate	IMS certificates Attached as Annexure-09.
(G) W	aste Management		
i ii	Hazardous chemicals shall be stored in tanks, tank farms, drums, carboys etc. Flame arresters shall be provided on tank farm and the solvent transfer through pumps.	Yes, Complied with given condition.	-
п	Process organic residue and spent carbon, if any, shall be sent to cement industries. ETP sludge, process inorganic & evaporation salt shall be disposed off to the TSDF.	Yes, Complied with given condition. Agreement made with Pre-processor to handle the hazardous waste to sent to cement industry.	Process residue & waste, Spent carbon & ETP sludge sent to Pre- processor.



iii	The company shall undertake waste minimization measures as below:-	Yes, Complied with given	-
	a. Metering and control of quantities of active ingredients to minimize	waste. condition.	
	<ul> <li>Reuse of by-products from the process as raw materials or as raw materials or as raw materials.</li> </ul>	aterials	
	c. Use of automated filling to minimize spillage.		
	d. Use of Close Feed system into batch reactors.		
	e. Venting equipment through vapor recovery system.		
	f. Use of high pressure hoses for equipment clearing to reduce wasteward	ater	
H) S	SPECIFIC CONDITIONS		
i	It is mandatory for the project proponent to furnish to the SEIAA, Half yearly compliant	nce report Yes, Complied with given	
	in hard and soft copies on 1 <sup>st</sup> June and 1 <sup>st</sup> December of each calendar year in respectant conditions stipulated in the prior Environmental clearance issued.	ect of the condition.	-
ii	"Consent for Establishment" shall be also be a		
	"Consent for Establishment" shall be obtained from Tamil Nadu Pollution Control Boa copy of the same shall be furnished to the SEIAA, Tamil Nadu before start of construction activity at the site.	f project CTE (Expansion) obtained from Tamil Nadu Pollution Control Board	-
iii	"Consent for Operate" shall be obtained from Tamil Nadu Pollution Control Board be start of the operation of the project and a copy of the same shall be furnished to the	efore the	



iv	The implementation of F	5609/5 (1)/EC-67/2019 dated	: 20.02.2019
ıv	The implementation of Environmental Management Plan in regard to treatment and disposal of sewage & Effluent, Solid waste Management, Hazardous - Waste Management, and CSR Activities should be carried out, as proposed and committed. Regular monitoring should be carried out during operation phases	Yes, Complied with given condition.	-
v	The residue collected from the evaporator shall be documented by maintaining proper register and it should be made available at the time of inspection.	Yes, Complied with given condition.	-
vi	Adequate dust extraction system such as Ducting with dust extracting arrangement wherever required shall be established to achieve Occupational –health standards and ambient air quality standards	Yes, Complied with given condition.	-
vii	The proponent shall carryout best housekeeping practices as spillage management for handling and maintenance of raw materials and products inside the unit premises.	Yes, Complied with given condition.	-
⁄iii	Nature of chemicals Handled, the Do and Don'ts shall be displayed at all vital locations as laid down in MSDS.	Yes, Complied with given condition.	
X	The proponent shall ensure that the quantity of Hazardous Waste handed over to the TSDF shall match with the quantity generated	Yes, Complied with given condition.	-
x	The proponent shall provide a separate closed area earmarked for storing solid waste including Hazardous Waste as proposed	Yes, Complied with given condition.	-
ĸi	The proponent shall dispose Hazardous Waste generated as per the Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016. Spent oil from D.G sets should be stored in HDPE drums in an isolated covered facility and disposed off through TNPCB registered recyclers	Complied Hazardous waste authorization for Phase-01 Project obtained & valid up to 31.03.2027.	-



xii	The Plastic wastes shall be segregated and disposed as per the provisions of Plastic Waste	Ves Complied with	. 20.02.2019
	(Management & Handring) Rules 2016.	Yes, Complied with given condition	-
xiii	The e - waste generated should be collected and disposed to a nearby authorized e-waste centre as per e waste (Management & Handling), Rules 2016 as amended	Yes, Complied with given condition.	-
xiv	The Municipal solid waste generated shall be collected, segregated and disposed as per Solid Waste Management Rules, 2016.	Yes, Complied with given condition	_
xvi	The industry shall conduct air sampling at least once in six months for the general core parameters (PM <sub>10</sub> , PM <sub>2.5</sub> ,SO <sub>x</sub> , NO <sub>x)</sub> through TNPCB/NABL Accredited Laboratory and maintain records of the same and it should be made available at the time of inspection.	Complied we are conducting ambient air Quality monitoring in the plant through NABL approved laboratory for every 3 months.	Environmental Monitoring report by NABL Lab attached as Annexure-9A
AVI	Regular monitoring on the air quality, water quality and noise on the selected locations in and around the project site as mentioned in the EMP report for creating base line data shall be continued and records shall be maintained.	Yes, Complied with given condition	-
xvii	A separate environment and safety management cell with qualified staff shall be set up before establishment of the facility and shall be retained throughout the lifetime of the industry, for implementation of the stipulated environmental safeguards	Yes, Complied with given condition	-
xviii	The Green belt area already developed within the project area shall be properly maintained.	Yes, Complied with given	-
xix	The green belt of 5-10 m width shall be developed in more than 33% of the total project area, mainly along the plant periphery, in downward wind direction, and along road sides etc. Selection of plant species shall be as per CPCB guidelines in consultation with the state forest department.	condition  Complied  The green belt area developed & maintaining more than 33% of the total project area.	Greenbelt Details attached as Annexure- 9B



140000		obstatistic-onzors dated:	20.02.2019
XX	The industry shall promote tree plantation to neutralize their carbon foot print. The industry shall engage regularly in afforestation programme.	Yes, Complied with given condition.	-
xxi	The proponent shall ensure effective risk management strategy regarding confined space management to avoid risk while handling raw materials, products in the process area and storage	Complied Work permit system in	-
xxii	The energy sources for lighting purposes shall preferably be LED based.	Yes, Complied with given condition	
xxiii	The industry shall conduct air sampling at least twice in a week (104 times in a year), as stipulated under EP Act 1986.	Complied Online air quality	-
xxiv	Risk cum disaster management plan should be in placed in the industry premises at all time.	Yes, Complied with given	-
XXV	Water conservation scheme including rain water harvesting measures to augment ground water resources shall be implemented so as to collect and reuse the entire rainwater harvested as a supplement to fresh water	Yes, Complied with given condition.	-
exvi	The natural drainage pattern in the project area shall be maintained and storm water drain along the boundary and appropriate places shall be provided considering the Catchment area and maximum intensity of rainfall to collect runoff water/rain water for proper disposal to avoid flooding around the premises.	Yes, Complied with given condition	-
xvii	The Environmental Clearance is issued without prejudice to any order that may be passed by the Hon'ble NGT/ Honb'le High Court of Madras.	Noted for compliance	-
xviii	All the assurances given in EIA and EMP shall be adhered to strictly	Yes, Complied with given condition.	-



		Tale on word dated.	20.02.2017
xxix	Detail study shall be carried out by engaging accredited agencies / reputed institutions for Risk	Yes, Complied with given	-
	management and detailed Disaster management plan prepared for compliance.	condition.	
XXX	Sufficient funds should be provided for Audit management.	Yes, Complied with given	_
		condition.	
xxxi	The Project Proponent shall provide disinfection by UV system for the sewage treatment plant	Complied	120
	for treating the sewage before applying on land for gardening	UV system provided in STP	
		treated water discharge	
xxxii	The project proponent shall provide sufficient ventilation (air circulation) in the hazardous waste	point. Yes, Complied with given	
	storage yard where the hazardous waste like spent carbon, Chemical sludge, used or spent oil are being kept	condition.	-
xxxiii	The Project Proponent shall carry out safety audit in the different operating zones of the plant at least once in a year and the same shall be considered as base for reviewing the unsafe conditions during the plant safety meeting	Complied Safety audit conducted by 3 <sup>rd</sup> party DNV-GL	ISO 45001:2018. Certificates Attached as Annexure-09.
xxxiv	The Project Proponent shall prepare a code of practice for safe operation for educating the safety	Yes, Complied with given	
	standards to the work force deployed in the plant through appropriate training by the concerned experts	condition.	
XXXV	As the plant operation involves the sensitive processing, the medical officer and the supporting staff involved in the health centre activities shall be trained in occupational health surveillance (OHS) aspects through the outsourced training from the experts available in the field of OHS for ensuring the health standard of persons employed	Yes, Complied with given condition.	-
xxxvi	The Activity of the industry should not impact on agricultural, irrigation system and mangroves surrounding the area.	Noted for compliance	•



	007/3 (1)/LC-0//2019 dated: 2	O.OZ.Z019
The EMP cost of Rs.500 lakhs and operation and maintenance cost Rs. 1200 lakhs shall be		
deposited in a nationalized bank by opening separate account and the head	Separate SAP GL account	
statement shall be submitted to TNPCB with a copy to SELAA approach.	maintained for EMP and	
	TNIDCD & CELAA	
There should be no threat to Bio diversity due to the operation of the industry		
	condition.	
The flora & fauna present in and around the project site should not get affected due to the	Noted for someling	
activity as reported	Noted for compliance	
The Project Proponent has to would	-	
and respect respondent has to provide rain water harvesting collection tank to the capacity of	Complied	
80cu.m in order to recover and reuse the rain water during normal rains		
The angustic Cut of the control of the cut o		
around the activity should not impact on the soil, micro flora & Fauna present in and		
		7.
The project proponent shall carry out risk assessment process for all the operations involved in	Ves Complied with air	
the plant and a suitable risk management plan showing the contours of sensitive zones should be prepared	condition	-
The project proponent shall take up better by		
up keeping the machineries, pines, etc.	Yes, Complied with given	-
we weeping the machineries, pipes, etc.	condition	
The proponent should continuously monitor the VOC and ensure that VOC 1		
permissible limits	50	9 <b>≅</b> 0
	condition	
This Environmental Clearance shall not be cited to relax any other rules applicable to this	N 16	
project.	Noted for compliance	-
E-sleen.		
	1	
	The EMP cost of Rs.500 lakhs and operation and maintenance cost Rs. 1200 lakhs shall be deposited in a nationalized bank by opening separate account and the head wise expenses statement shall be submitted to TNPCB with a copy to SEIAA annually.  There should be no threat to Bio diversity due to the operation of the industry.  The flora & fauna present in and around the project site should not get affected due to the activity as reported  The Project Proponent has to provide rain water harvesting collection tank to the capacity of 80cu.m in order to recover and reuse the rain water during normal rains  The operation of the activity should not impact on the soil, micro flora & Fauna present in and around the project site  The project proponent shall carry out risk assessment process for all the operations involved in the plant and a suitable risk management plan showing the contours of sensitive zones should be prepared  The project proponent shall take up better housekeeping measures including scraps disposal and up keeping the machineries, pipes, etc.  The proponent should continuously monitor the VOC and ensure that VOC levels are within	statement shall be submitted to TNPCB with a copy to SEIAA annually.  There should be no threat to Bio diversity due to the operation of the industry.  The flora & fauna present in and around the project site should not get affected due to the activity as reported  The Project Proponent has to provide rain water harvesting collection tank to the capacity of 80cu.m in order to recover and reuse the rain water during normal rains  The operation of the activity should not impact on the soil, micro flora & Fauna present in and around the project site  The project proponent shall carry out risk assessment process for all the operations involved in the plant and a suitable risk management plan showing the contours of sensitive zones should be prepared  The project proponent shall take up better housekeeping measures including scraps disposal and up keeping the machineries, pipes, etc.  The proponent should continuously monitor the VOC and ensure that VOC levels are within permissible limits  This Environmental Clearance shall not be cited to relax any other rules applicable to this  The SEIAA.  Yes, Complied with given condition  Total Complied  Rainwater Harvesting pond provided. Yes, Complied with given condition  Yes, Complied with given condition



TEL D : D		
		Newspaper photo
of which shall be in the vernacular language of the locality concerned, within 7 days of the issue	given in two local	copies Attached as
of the Environmental Clearance informing that the project has been accorded environmental		Annexure-10
To a sum and the control of the cont	English on 13.03.2019.	
A copy of the Environmental Clearance shall be sent by the project proponent to concerned local	Noted for compliance	
body and local NGO, if any from whom suggestions/representatives, if any were received while processing the proposal.	Noted for compliance	
The project proponent shall monitor the criteria pollutants level namely; PM10, SO2, NOx	Yes, Complied with given	
(ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the	1972	
projects and display the same at a convenient location for disclosure to the public and put on the		
website of the company.		
	gate entry for disclosure to	
The Environmental Clearance shall also be set at the state of the stat	the public	
The Environmental Clearance shall also be put on the website of the company.	1000 Public Publ	-
	20	
	3	
No expansion or modernization in the project shall be carried out without prior approval of the	SALSAN AND SALSEN THE	
	reduced for compliance	Ξ.
All the environmental protection measures and safeguards as recommended in the EIA report shall be complied	Noted for compliance	•
	of which shall be in the vernacular language of the locality concerned, within 7 days of the issue of the Environmental Clearance informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with TNPCB  A copy of the Environmental Clearance shall be sent by the project proponent to concerned local body and local NGO, if any from whom suggestions/representatives, if any were received while processing the proposal.  The project proponent shall monitor the criteria pollutants level namely; PM10, SO2, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.  The Environmental Clearance shall also be put on the website of the company.  No expansion or modernization in the project shall be carried out without prior approval of the SEIAA-TN. In case of any deviations or alterations in the project proposal from those submitted to this Authority for clearance, a fresh reference shall be made to the SEIAA-TN to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.  All the environmental protection measures and safeguards as recommended in the EIA report	of which shall be in the vernacular language of the locality concerned, within 7 days of the issue of the Environmental Clearance informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with TNPCB  A copy of the Environmental Clearance shall be sent by the project proponent to concerned local body and local NGO, if any from whom suggestions/representatives, if any were received while processing the proposal.  The project proponent shall monitor the criteria pollutants level namely; PM10, SO2, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.  The Environmental Clearance shall also be put on the website of the company.  The Environmental Clearance shall also be put on the website of the company.  No expansion or modernization in the project shall be carried out without prior approval of the SEIAA-TN. In case of any deviations or alterations in the project proposal from those submitted to this Authority for clearance, a fresh reference shall be made to the SEIAA-TN to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.  All the environmental protection measures and safeguards as recommended in the EIA report.



viii	The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned SPCB as prescribed under the environment(Protection) rules, 1986, as amended subsequently and put on the website of the company	Yes, Complied with given condition	Proof of Form-V submission attached as Annexure-11
ix	The implementation of the project vis-à-vis environmental action plans shall be monitored by the Regional office of MoEF& CC at Chennai, TNPCB and CPCB. A six monthly compliance status report shall be submitted to monitoring agencies regularly.	Yes, Complied with given condition	
х	Data on ambient air, stack and fugitive emissions shall be regularly submitted online to the Regional office of MoEF&CC,GOI, at Chennai, TNPCB and Central Pollution Control Board as well as hard copy once in six months and display data on RSPM, SO <sub>2</sub> and NOx outside the premises at the appropriate place for the general public.	Yes, Complied with given condition	E.
xi	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	Yes, Complied with given condition	
xii	Proper house-keeping and cleanliness must be maintained within and outside the plant.	Yes, Complied with given condition	<b>"</b> .
xiii	Occupational health surveillance programme shall be undertaken as regular exercise for all the employees, especially for those engaged in handling hazardous substances. The first aid facilities in the occupational health centre shall be strengthened and the medical records of each employee should be maintained separately		F <sub>4</sub>
xiv	The overall noise levels in and around the plant area shall be kept well within the standards prescribed for by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75dBA (day time) and 70 dBA (night time).	Yes, Complied with given condition	-



xv	A separate Environmental Management Cell equipped with full fledged laboratory facilities to	Yes, complied with given	
	carry out the various Environmental Management and Monitoring functions shall be set up	condition	
	under the control of a Senior Executive.	*	
xvi	The requisite amount earmarked towards capital cost and recurring cost/annum for	Yes, Complied with given	-,
	implementing pollution control measures shall be used judiciously to implement the	condition	
	Environment Management Plan as furnished in the EIA report. The funds so provided shall not		
	be diverted for any other purposes		
xvii	The project proponent shall upload the status of compliance of the stipulated environmental	Yes, Complied with given	AAQ data- Display
	clearance conditions, including results of monitored data on their website and shall update the	condition	board installed at
	same periodically. It shall simultaneously be sent to the Regional Office of the MOEF&CC,GOI		main gate photo
	at Chennai, the respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels		copy attached as
	namely; RSPM, SO <sub>2</sub> , NOx (ambient levels as well as stack emissions) or critical sector		Annexure-12
	parameters, indicated for the projects shall be monitored and displayed at a convenient location		
	near the main gate of the company in the public domain		
xviii	The environmental statement for each financial year ending 31st March in Form-V as is	Yes, Complied with given	-,
	mandated to be submitted by the project proponent to the concerned State Pollution Control	condition	
	Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently,		
	shall also be put on the website of the company along with the status of compliance of		
	environmental conditions and shall also be sent to the respective Regional Offices of the MOEF		
	by e-mail		
xix	Environmental Clearance is being issued without prejudice to the action initiated under	Noted for compliance	
	Environment (Protection) Act, 1986 or any court case pending or any other court order shall		



	prevail.		
xx	The SEIAA, TN may alter/modify the above conditions or stipulate any further condition in the interest of environment protection	Noted for compliance	
xxi	The SEIAA/SEAC or any Competent Authority may suitably add any further condition(s) on receiving reports from the project authority. The above condition shall be monitored by the Regional Office of MoEF located at Chennai.	Noted for compliance	
xxii	The SEIAA, TN may revoke or suspend the Environmental clearance, if implementation of any of the above conditions is not satisfactory	Noted for compliance	
xxiii	The SEIAA, TN may cancel the environmental clearance granted to this project under the provisions of EIA Notification, 2006, if, at any stage of the validity of this environmental clearance, if it is found or if it comes to the knowledge of this SEIAA, TN that the project proponent has deliberately concealed and/or submitted false or misleading information or inadequate data for obtaining the environmental clearance	Noted for compliance	
xxiv	Failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of the Environment (Protection) Act, 1986.	Noted for compliance	8.
XXV	The SEIAA-TN reserves the right to stipulate additional conditions if found necessary. The industry in a time bound manner shall implement these conditions.	Noted for compliance	-,
xxvi	The above conditions will be enforced inter-alia, under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, the Public Liability Insurance Act, 1991, along with their amendments ,draft Minor Mineral Conservation & Development Rules , 2010 framed under MMDR Act 1957, National Commission for protection of Child Right Rules, 2006 and rules made there under and also any other orders passed by the Hon'ble Supreme Court of	Noted for compliance	



India/Hon'ble High Court of Madras and any other Courts of Law relating to the subject matter.		
Any appeal against this environmental clearance shall lie with the Hon'ble National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	Noted for compliance	7

(T'AJATINGARAT)
Prepared by

## **List of Annexures**

Annexure-01 - CTO Copy- Air & Water

Annexure-02 - Scrubber Stack Monitoring report

Annexure-2A - Fugitive Emission Monitoring report

Annexure-03 - AAQ Mobile Van Photos attached

Annexure-04 - Fresh water supply approval copy - CMWSSB

Annexure-05 - Rain Water Harvesting Plan & Photos

Annexure-5A - DG retrofit device photo & analysis report

Annexure-06 - CER Details & Photos

Annexure-07 - EHS Policy

Annexure-08 - Environmental Management Plan

Annexure-09 - IMS certificates (ISO 45001:2018 & ISO 14001:2015)

Annexure-9A - Environmental Monitoring Report by NABL Lab

Annexure-9B - Greenbelt Details

Annexure-10 - News Paper advertisement copies

Annexure-11 - Submission of Form-v acknowledgement copy

Annexure-12 - Display Board

Annexure-A - EC amendment copy 20.07.2020

Annexure-B - EC amendment communication & Acknowledgment





#### TAMIL NADU POLLUTION CONTROL BOARD

Category of 1	the Industry:	

RED

CONSENT ORDER NO. 2307247971467

DATED: 28/02/2023.

PROCEEDINGS NO.T6/TNPCB/F.0846AMB/RL//AMB/A/2023 DATED: 28/02/2023

SUB: Tamil Nadu Pollution Control Board –CONSENT TO OPERATE FOR EXPANSION-I -M/s. NATCO PHARMA LIMITED PHASE I, S.F.No. 73/1A,73/2,74/7B,78/1B,79/1,79/2B,79/3,79/4B,79/5,79/6A,79/6B,79/7,80/1,80/2,80/3,80/4,84/1,84/2,84/3A,84/5A,84/6,84/7A,85/1,85/2B,86/2B,86/2C,86/2D2,86/3B,86/4, 86/5,86/6,86/7,86/8 & 86/9, MANALI villageThiruvottiyur Taluk and Chennai District - Consent for operation of the plant and discharge of emissions under Section 21 of the Air (Prevention and Control of Pollution) Act, 1981 as amended in 1987 (Central Act 14 of 1981) –Issued-Reg.

REF: 1. Board Proc. No. T6/TNPCB/F.0846AMB/RL/AMB/W&A/2022 DATED: 25/04/2022.

2. Application No. 47971467 date: 08/12/2022 for CTO - Expansion-Phase I

3. IR.No: F.0846AMB/RL/JCEE-M/AMB/2023 dated 06/02/2023

4. Minutes of TSC meeting (item No.211-9) held on 22.02.2023

CONSENT TO OPERATE FOR EXPANSION is hereby granted under Section 21 of the Air (Prevention and Control of Pollution) Act, 1981 as amended in 1987 (Central Act 14 of 1981) (hereinafter referred to as "The Act") and the rules and orders made there under to

Director & Executive Vice President,

M/s . NATCO PHARMA LIMITED PHASE I

S.F No.73/1A,73/2,74/7B,78/1B,79/1,79/2B,79/3,

79/4B, 79/5, 79/6A, 79/6B, 79/7, 80/1, 80/2, 80/3, 80/4, 84/1, 84/2, 84/3A, 84/5A, 84/6, 84/7A, 85/1, 85/2B, 86/2B, 86/2D2, 86/3B, 86/4, 86/5, 86/6, 86/7, 86/8 & 86/9.

MANALI Village,

Thiruvottiyur Taluk,

Chennai District.

Authorizing the occupier to operate the industrial plant in the Air Pollution Control Area as notified by the Government and to make discharge of emission from the stacks/chimneys.

This is subject to the provisions of the Act, the rules and the orders made there under and the terms and conditions incorporated under the Special and General conditions stipulated in the Consent Order issued earlier and subject to the special conditions annexed.

This CONSENT is valid for the period ending March 31, 2024

'NATCO HOUSE', Road No.2, Banjara Hills, Hyderabad, Telangana.

Pin: 500034

#### Copy to:

- 1. The Commissioner, CHENNAI CORPORATION-Corporation, Thiruvottiyur Taluk, Chennai District.
- 2. The District Environmental Engineer, Tamil Nadu Pollution Control Board, AMBATTUR.
- 3. The JCEE-Monitoring, Tamil Nadu Pollution Control Board, Chennai.
- 4. File

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#### TAMIL NADU POLLUTION CONTROL BOARD

Category of the Industry:

RED

**CONSENT ORDER NO. 2307147971467** 

DATED: 28/02/2023.

PROCEEDINGS NO.T6/TNPCB/F.0846AMB/RL/AMB/W/2023 DATED: 28/02/2023

SUB: Tamil Nadu Pollution Control Board –CONSENT TO OPERATE FOR EXPANSION-I -M/s. NATCO PHARMA LIMITED PHASE I, S.F.No. 73/1A,73/2,74/7B,78/1B,79/1,79/2B,79/3,79/4B,79/5,79/6A,79/6B,79/7,80/1,80/2,80/3,80/4,84/1,84/2,84/3A,84/5A,84/6,84/7A,85/1,85/2B,86/2B,86/2C,86/2D2,86/3B,86/4, 86/5,86/6,86/7,86/8 & 86/9, MANALI villageThiruvottiyur Taluk and Chennai District - Consent for the operation of the plant and discharge of sewage and/or trade effluent under Section 25 of the Water (Prevention and Control of Pollution) Act, 1974 as amended in 1988 (Central Act 6 of 1974) – Issued-Reg.

REF: 1. Board Proc. No. T6/TNPCB/F.0846AMB/RL/AMB/W&A/2022 DATED: 25/04/2022.

2. Application No. 47971467 date: 08/12/2022 for CTO - Expansion-Phase I

3. IR.No: F.0846AMB/RL/JCEE-M/AMB/2023 dated 06/02/2023

4. Minutes of TSC meeting (item No.211-9) held on 22.02.2023

CONSENT TO OPERATE FOR EXPANSION is hereby granted under Section 25 of the Water (Prevention and Control of Pollution) Act, 1974 as amended in 1988 (Central Act, 6 of 1974) (hereinafter referred to as "The Act") and the rules and orders made there under to

Director & Executive Vice President.

M/s . NATCO PHARMA LIMITED PHASE I

S.F No.73/1A,73/2,74/7B,78/1B,79/1,79/2B,79/3,

79/4B, 79/5, 79/6A, 79/6B, 79/7, 80/1, 80/2, 80/3, 80/4, 84/1, 84/2, 84/3A, 84/5A, 84/6, 84/7A, 85/1, 85/2B, 86/2B, 86/2C, 86/2D2, 86/3B, 86/4, 86/5, 86/6, 86/7, 86/8 & 86/9,

MANALI Village,

Thiruvottiyur Taluk,

Chennai District.

Authorising the occupier to make discharge of sewage and /or trade effluent.

This is subject to the provisions of the Act, the rules and the orders made there under and the terms and conditions incorporated under the Special and General conditions stipulated in the Consent Order issued earlier and subject to the special conditions annexed.

This CONSENT is valid for the period ending March 31, 2024

'NATCO HOUSE'.Road No.2, Banjara Hills, Hyderabad, Telangana.

Pin: 500034

#### Copy to:

- 1. The Commissioner, CHENNAI CORPORATION-Corporation, Thiruvottiyur Taluk, Chennai District.
- 2. The District Environmental Engineer, Tamil Nadu Pollution Control Board, AMBATTUR.
- 3. The JCEE-Monitoring, Tamil Nadu Pollution Control Board, Chennai.
- 4. File

-----

A-21, III Phase, Thiru Vi Ka Industrial Estate,

Guindy, Chennal - 600 032.

Ph: 42985555 / 43635555 Fax : 42985500

E-mail: labsales@hecs.in

Laboratory Services Division (Chemical & Biological Testing) ISO 9001, 14001 & 45001 Certified.

#### TEST REPORT

Name of the Client

: M/s. NATCO Pharma Limited.,

Page: 1 of 1 Report No. : HECSL/ST/020/110123

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai, Vaikkadu, Manali, Chennai - 600 103.

Report Date: 17/01/2023

Sample Description

: Stack Emission

Sample Mark

: DG No. 302 - 1010KVA

Sample Drawn By

: Hubert Enviro Care Systems (P) Ltd

Sampling/received Date

: 11/01/2023 -11/01/2023

Analysis Commenced On :

: 11/01/2023

Completed On: 17/01/2023

S.No.	Parameters	Units	Results	Test Method	СРСВ
1	Stack Height	meter	11,0	***	Standards
2	Stack Diameter			-	NA
2		meter	0.2		NA
	Ambient Temperature	°C	35.0	IS 11255 (Part-3) 2008	NA
4	Temperature	°C	154.0	IS 11255 (Part-3)2008	NA
5	Velocity	m/sec	9.3	IS 11255 (Part-3) 2008	
5	Particulate Matter	mg/Nm³	13,68	IS 11255 (Part-1) 1985	NA
,	Sulphur Dioxide	mg/Nm³			NA
	Oxides of Nitrogen	<del></del>	10.65	IS 11255 (Part-2) 1985	75
		ppmv	335.10	IS 11255 (Part-7) 2005	NA
	Carbon monoxide	%V/V	74.0	IS 13270 - 1992	
0	Gaseous Emission	Nm³/hr	666.0	IS 11255 (Part-3) 2008	710 150

Note:- BLQ - Below the Limit of Quantification, LOQ- Limit of Quantification, Nm<sup>3</sup>/hr - Normal cubic meter per hour, mg/Nm<sup>3</sup>- Milligrams per Normal cubic meter, °C- Degree Celsius, %V/V - Percentage, ppmv- Parts per million by Volume, NA - Not Applicable.

Remarks:-Standards are given as per CPCB PCLS / 02/2010 Sixth Edition (Engine Rating more than 0.8 M W (800 KW); The Tested Parameters are found within acceptable Limit.

\*\*\*End of Report\*\*\*

Verified By

Chennai 600 032

Authorized Signatory

SIVAPRAKASAM. M Lab Manager

<sup>1.</sup> The report in full or part shall not be used for any promotional or publicity purpose without written consent by HECS organization 2. Samples are not drawn by HECS unless or otherwise mentioned 3. Unless specifically requested by customer the test items will not be retained more than 15 days from the date of issue of test report. 4. Under no circumstances lab accepts any information shared by cilents related to samples tested.

HECS-G/Q/FMT/49

A-21, III Phase, Thiru Vi Ka Industrial Estate,

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**Laboratory Services Division** (Chemical & Biological Testing) ISO 9001, 14001 & 45001 Certified.

#### TEST REPORT

Name of the Client

: M/s. NATCO Pharma Limited.,

Page: 1 of 1

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai,

Report No. : HECSL/ST/021/110123 Report Date: 17/01/2023

Vaikkadu, Manali, Chennai - 600 103.

Sample Description

: Stack Emission

Sample Mark

: Boiler

Sample Drawn By

: Hubert Enviro Care Systems (P) Ltd

Sampling/received Date Analysis Commenced On

: 11/01/2023 -11/01/2023

: 11/01/2023

Completed On: 17/01/2023

S.No.		Units	Results	Test Method	CPCB Standards
1	Stack Height	meter	40.0	•	NA NA
2	Stack Diameter	meter	0.6		
3	Ambient Temperature	°C	33.0	IS 11255 (Part-3) 2008	NA NA
4	Gaseous Emission	Nm³/hr	4587.0	IS 11255 (Part-3) 2008	NA
5	Temperature	°¢ .	159.0	IS 11255 (Part-3)2008	NA
6	Velocity	m/sec	7.2	IS 11255 (Part-3) 2008	NA
7	Particulate Matter	mg/Nm³			NA
_	Sulphur Dioxide		48.36	IS 11255 (Part-1) 1985	CNTE150
		mg/Nm³	34.70	IS 11255 (Part-2) 1985	600
	Oxides of Nitrogen	mg/Nm³	51.0	IS 11255 (Part-7) 2005	300
0	Carbon monoxide	%V/V	BLQ(LOQ 0.2)	IS 13270 - 1992	1% Max

Note: BLQ - Below the Limit of Quantification, LOQ- Limit of Quantification, Nm3/hr - Normal cubic meter per hour,

CNTE- Concentration not to Exceed, mg/Nm3-Milligrams per Normal cubic meter, %V/V - Percentage,

°C- Degree Celsius, NA - Not Applicable.

Remarks: The Tested Parameters as above are within the Limits of CPCB Stack Emission Standards.

\*\*\*Erid of Report\*\*\*

SIVAPRAKASAM, M Lab Manager

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A-21, III Phase, Thiru Vi Ka Industrial Estate,

Guindy, Chennai - 600 032.

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E-mail: labsales@hecs.in

Laboratory Services Division (Chemical & Biological Testing) ISO 9001, 14001 & 45001 Certified.

#### TEST REPORT

Name of the Client

: M/s. NATCO Pharma Limited.,

Page: 1 of 1
Report No. : HECSL/ST/037/110123

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai, Vaikkadu, Manali, Chennai - 600 103.

Report Date: 17/01/2023

Sample Description

: Stack Emission

Sample Mark

: MPB\_02-SCR-304

Sample Drawn By

: Hubert Enviro Care Systems (P) Ltd

Sampling/received Date

: 11/01/2023 -11/01/2023

Analysis Commenced On

: 11/01/2023

Completed On: 17/01/2023

S.No.	Parameters	Units	Results	Test Method	СРСВ
1	Sulphur Dioxide	mg/Nm³	BLQ(LOQ: 4.0)	IS 11255 (Part-2) 1985	Standards
2	Carbon dioxide	%V/V	2.16	IS 13270 - 1992	NA
3	Hydrochloric Acid as Cl	mg/Nm³·	BLQ(LOQ: 0.1)		NA
	Bromine as Br	mg/Nm³		HECS-G/INS/SOP/056	NA
7	Nitric Acid as No3		BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	NA
_		mg/Nm³	BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	NA
	Acetic Acid as CH3COO	mg/Nm³	BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	NA

Note:- BLQ - Below the Limit of Quantification, LOQ-Limit of Quantification, mg/Nm<sup>3</sup>- Milligrams per Normal cubic meter, %V/V - Percentage, NA - Not Applicable.

Remarks: The Tested Parameters as above are within the Limits of CPCB Stack Emission Standards.
\*\*\*End of Report\*\*\*

(I · (Verified By



Authorized Signatory

SIVAPRAKASAM. M

Lab Manager

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HECS will not be responsible for the information shared by clients related to samples tested.

A-21, III Phase, Thiru Vi Ka Industrial Estate,

Guindy, Chennai - 600 032.

Ph: 42985555 / 43635555 Fax: 42985500

E-mail: labsales@hecs.in

Laboratory Services Division (Chemical & Biological Testing) ISO 9001, 14001 & 45001 Certified.

#### TEST REPORT

Page: 1 of 1

Name of the Client

: M/s. NATCO Pharma Limited..

Report No. : HECSL/ST/038/110123

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai.

Report Date: 17/01/2023

Sample Description

: Stack Emission

Sample Mark

: MPB 01-SCR-305

Sample Drawn By

: Hubert Enviro Care Systems (P) Ltd

Vaikkadu, Manali, Chennai - 600 103.

Sampling/received Date

: 11/01/2023 -11/01/2023

Analysis Commenced On

: 11/01/2023

Completed On: 17/01/2023

S.No.		Units	Results	Test Method	CPCB Standards
1	Sulphur Dioxide	mg/Nm³	BLQ(LOQ: 4.0)	IS 11255 (Part-2) 1985	NA
2	Carbon diOxide	%V/V	2.06	IS 13270 - 1992	NA
3	Hydrochloric Acid as Cl	mg/Nm³	BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	NA NA
4	Bromine as Br -	mg/Nm³	BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	NA NA
5	Nitric Acid as No3*	mg/Nm³	BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	NA NA
5	Acetic Acid as CH3COO	mg/Nm³	BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	NA NA

Note:- BLQ - Below the Limit of Quantification, LOQ-Limit of Quantification, mg/Nm³- Milligrams per Normal cubic meter, %V/V - Percentage, NA - Not Applicable.

Remarks: The Tested Parameters as above are within the Limits of CPCB Stack Emission Standards.

\*\*\*End of Report\*\*\*

Varified Ry



Authorized Signatory

SIVAPRAKASAM. M Lab Manager

<sup>1.</sup> The report in full or part shall not be used for any promotional or publicity purpose without written consent by HECS organization 2. Samples are not drawn by HECS unless or otherwise mentioned 3. Unless specifically requested by customer the test items will not be retained more than 15 days from the date of issue of test report. 4. Under no circumstances lab accepts any liability or loss / damage caused by use or misuse of test report after invoicing or issue of test report. 5. The test results relate only to the test items. 6. HECS will not be responsible for the information shared by clients related to samples tested.

HECS-G/Q/FMT/49

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Guindy, Chennai - 600 032.

Ph: 42985555 / 43635555 Fax: 42985500

E-mail: labsales@hecs.in

Laboratory Services Division (Chemical & Biological Testing) ISO 9001, 14001 & 45001 Certified.

#### TEST REPORT

Name of the Client

: M/s. NATCO Pharma Limited.,

Page: 1 of 1 Report No. : HECSL/ST/039/110123

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai, Vaikkadu, Manali, Chennai - 600 103. Report Date: 17/01/2023

Sample Description

: Stack Emission

Sample Mark

: MPB\_01-SCR-308 : Hubert Enviro Care Systems (P) Ltd

Sample Drawn By Sampling/received Date

.....

Sampling/received Date

: 11/01/2023 -11/01/2023

Analysis Commenced On

: 11/01/2023

Completed On:17/01/2023

S.No.		Units	Results	Test Method	CPCB Standards
1	Sulphur Dioxide	mg/Nm³	BLQ(LOQ: 4.0)	IS 11255 (Part-2) 1985	NA
2	Carbon diOxide	%V/V	1.96	IS 13270 - 1992	NA
3	Hydrochloric Acid as Cl	mg/Nm³	BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	NA NA
4	Bromine as Br	mg/Nm³	BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	
5	Nitric Acid as No3	mg/Nm³	BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	NA
6	Acetic Acid as CH3COO	mg/Nm³			NA
		mg/mir	BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	NA.

Note:- BLQ - Below the Limit of Quantification, LOQ-Limit of Quantification, mg/Nm<sup>3</sup>- Milligrams per Normal cubic meter, %V/V - Percentage, NA - Not Applicable.

Remarks: The Tested Parameters as above are within the Limits of CPCB Stack Emission Standards.

\*\*\*End of Report\*\*\*

Verified By



Authorized Signatory

SIVAPRAKASAM. M

Lal. " onager

<sup>1.</sup> The report in full or part shall not be used for any promotional or publicity purpose without written consent by HECS organization 2. Samples are not drawn by HECS unless or otherwise mentioned 3. Unless specifically requested by customer the test items will not be retained more than 15 days from the date of issue of test report. 4. Under no circumstances lab accepts any liability or loss / damage caused by use or misuse of test report after invoicing or issue of test report. 5. The test results relate only to the test items. 6. HECS will not be responsible for the information shared by clients related to samples tested.

HECS-G/Q/FMT/49

A-21, III Phase, Thiru Vi Ka Industrial Estate,

Guindy, Chennai - 600 032.

Ph: 42985555 / 43635555 Fax: 42985500

E-mail: labsales@hecs.in

Laboratory Services Division (Chemical & Biological Testing) ISO 9001, 14001 & 45001 Certified.

#### TEST REPORT

Page: 1 of 1

Name of the Client

: M/s. NATCO Pharma Limited.,

Report No. : HECSL/ST/040/110123

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai.

Report Date: 17/01/2023

Sample Description

: Stack Emission

Sample Mark

: MPB\_01-SCR-34

Sample Drawn By

: Hubert Enviro Care Systems (P) Ltd

Vaikkadu, Manali, Chennai - 600 103.

Sampling/received Date

: 11/01/2023 -11/01/2023

Analysis Commenced On : 11/01/2023

Completed On: 17/01/2023

S.No.		Units	Results	Test Method	CPCB Standards
1	Sulphur Dioxide	mg/Nm³	BLQ(LOQ: 4.0)	IS 11255 (Part-2) 1985	NA
2	Carbon diOxide	%V/V	1.82	IS 13270 - 1992	NA
3	Hydrochloric Acid as Cl	mg/Nm³	BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	NA
4	Bromine as Br -	mg/Nm³	BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	NA
5	Nitric Acid as No3	mg/Nm³	BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	NA
6	Acetic Acid as CH3COO	mg/Nm³	BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	NA

Note:- BLQ - Below the Limit of Quantification, LOQ-Limit of Quantification, mg/Nm<sup>3</sup>- Milligrams per Normal cubic meter, %V/V - Percentage, NA - Not Applicable.

Remarks: The Tested Parameters as above are within the Limits of CPCB Stack Emission Standards.

\*\*\*End of Report\*\*\*

Verified By



Authorized Signatory

SIVAPRAKASAM. M Lab IVianager

<sup>1.</sup> The report in full or part shall not be used for any promotional or publicity purpose without written consent by HECS organization 2. Samples are not drawn by HECS unless or otherwise mentioned 3. Unless specifically requested by customer the test items will not be retained more than 15 days from the date of issue of test report. 4. Under no circumstances lab accepts any liability or loss / damage caused by use or misuse of test report after invoicing or issue of test report. 5. The test results relate only to the test items. 6. HECS will not be responsible for the information shared by clients related to samples tested.

HECS-G/Q/FMT/49

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Guindy, Chennai - 600 032.

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Laboratory Services Division (Chemical & Biological Testing) ISO 9001, 14001 & 45001 Certified.

#### TEST REPORT

Page: 1 of 1

Name of the Client

: M/s. NATCO Pharma Limited.,

Report No. : HECSL/ST/041/110123

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai, Vaikkadu, Manali, Chennai - 600 103.

Report Date: 17/01/2023

Sample Description

: Stack Emission

Sample Mark

: MPB\_03-SCR-307

Sample Drawn By

: Hubert Enviro Care Systems (P) Ltd

Sampling/received Date

: 11/01/2023 -11/01/2023

Analysis Commenced On : 11/01/2023

Completed On: 17/01/2023

S.No.	Parameters	Units	Results	Test Method	CPCB Standards
1	Sulphur Dioxide	mg/Nm³	BLQ(LOQ: 4.0)	IS 11255 (Part-2) 1985	NA
2	Carbon di Oxide	%V/V	2.14	IS 13270 - 1992	NA
3	Hydrochloric Acid as Cl	mg/Nm³	BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	NA
4	Bromine as Br	mg/Nm³	BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	NA
5	Nitric Acid as No3	mg/Nm³	BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	NA
6	Acetic Acid as CH3COO	mg/Nm³	BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	NA

Note:- BLQ - Below the Limit of Quantification, LOQ- Limit of Quantification, mg/Nm<sup>3</sup>- Milligrams per Normal cubic meter, %V/V - Percentage, NA - Not Applicable.

Remarks: The Tested Parameters as above are within the Limits of CPCB Stack Emission Standards.

\*\*\*End of Report\*\*\*

Verified By



Authorized Signatory

SIVAPRAKASAM. W

Lab Manager

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#### TEST REPORT

Name of the Client

: M/s. NATCO Pharma Limited...

Page: 1 of 1

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai,

Report No. : HECSL/ST/042/110123 Report Date: 17/01/2023

Vaikkadu, Manali, Chennai - 600 103.

Sample Description

: Stack Emission : MPB 01-SCR-301

Sample Mark Sample Drawn By

: Hubert Enviro Care Systems (P) Ltd

Sampling/received Date

: 11/01/2023 -11/01/2023

Analysis Commenced On : 11/01/2023

Completed On:17/01/2023

S.No.		Units	Results	Test Method	CPCB Standards
1	Sulphur Dioxide	mg/Nm³	BLQ(LOQ: 4.0)	IS 11255 (Part-2) 1985	NA
2	Carbon diOxide	%V/V	1.88	IS 13270 - 1992	NA
3	Hydrochloric Acid as Cl	mg/Nm³	BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	NA NA
4	Bromine as Br	mg/Nm³	BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	NA NA
5	Nitric Acid as No3	mg/Nm³	BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	NA NA
6	Acetic Acid as CH3COO	mg/Nm³	BLQ(LOQ: 0.1)	HECS-G/INS/SOP/056	NA NA

Note:- BLQ - Below the Limit of Quantification, LOQ-Limit of Quantification, mg/Nm³- Milligrams per Normal cubic meter, %V/V - Percentage, NA - Not Applicable.

Remarks: The Tested Parameters as above are within the Limits of CPCB Stack Emission Standards.

\*\*\*End of Report\*\*\*

Verified By



Authorized Signatory

SIVAPRAKASAM. M

Lab Manager

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#### TEST REPORT

Page: 1 of 1

Name of the Client

: M/s. NATCO Pharma Limited.,

Report No. : HECSL/ST/042/110123

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai, Vaikkadu, Manali, Chennai - 600 103. Report Date: 17/01/2023

Sample Description

: Stack Emission

Sample Mark

: MPB\_01-SCR-301

Sample Drawn By

: Hubert Enviro Care Systems (P) Ltd

Sampling/received Date : 11/01/2023

-11/01/2023

Analysis Commenced On: 11/01/2023

Completed On: 17/01/2023

S.No.	Parameters	Units	Results	Test Method
1	Dichloromethane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
2	Chloroform	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
3	Acetone	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
4	Methanol	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
5	Ethanol	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
6	Isopropyl Alcohol	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
7	1,4-Dioxane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
8	Acetonitrile	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
9	Isopropyl ether	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
10	n-Butanol	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
11	Ethyl acetate	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
12	n-Heptane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
. 13	Tetrahydrofuran	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
14	Dimethyl sulfoxide	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
15	Hexane ·	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
16	Toluene	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
17	Diethyl ether	μg/Nm3 ·	BLQ(LOQ 0,01)	HESCG/INS/SOP/028
18	Methyl Ethyl Ketone	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
19	N,N- Dimethylacetamide	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
20	n-Pentane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
21	Dimethyl Formamide	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
22	Cyclohexane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
23	Methyl tertiary butyl ether	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028

Note:- BLQ - Below the Limit of Quantification, LOQ- Limit of Quantification, μg/m³- Micrograms per cubic meter.

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SIVAPRAKASAM. M Lab Manager

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(Chemical & Biological Testing) ISO 9001, 14001 & 45001 Certified.

#### TEST REPORT

Name of the Client

: M/s. NATCO Pharma Limited.,

Page: 1 of 1 Report No. : HECSL/ST/042/110123

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai, Vaikkadu, Manali, Chennai - 600 103.

Report Date: 17/01/2023

Sample Description

: Stack Emission

Sample Mark

: MPB\_01-SCR-301 : Hubert Enviro Care Systems (P) Ltd

Sample Drawn By Sampling/received Date

: 11/01/2023 -11/01/2023

Analysis Commenced On: 11/01/2023

Completed On: 17/01/2023

S.No	Parameters	Units	Results	Test Method
1	Dichloromethane	μg/Nm3	BLQ(LOQ 0.01)	HEADS THE STATE OF
2	Chloroform	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
3	Acetone	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
4	Methanol	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
5	Ethanol	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
6	Isopropyl Alcohol			HESCG/INS/SOP/028
7	1,4-Dioxane		BLQ(LOQ 0.01)	HESCG/INS/SOP/028
8	Acetonitrile	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
9	Isopropyl ether	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
10		μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
-7170	n-Butanol	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
11	Ethyl acetate	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
	n-Heptane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
13	Tetrahydrofuran	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
-	Dimethyl sulfoxide	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
15	Hexane	μg/Nm3 ·	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
16	Toluene	μg/Nm3	BLQ(LOQ 0.01)	
17	Diethyl ether	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
18	Methyl Ethyl Ketone	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
19	N,N- Dimethylacetamide	μg/Nm3		HESCG/INS/SOP/028
	n-Pentane		BLQ(LOQ 0.01)	HESCG/INS/SOP/028
21 1	Dimethyl Formamide	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
	Cyclohexane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
_		μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
	Methyl tertiary butyl ether	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028

Note:- BLQ - Below the Limit of Quantification, LOQ- Limit of Quantification, µg/m³- Micrograms per cubic meter.

Verified By

Chennai 600 032 6

Authorized Signatory

SIVAPRAKASAM. M

Lab Manager

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#### TEST REPORT

Name of the Client

: M/s. NATCO Pharma Limited.,

Page: 1 of 1

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai,

Report No. : HECSL/ST/033/110123 Report Date: 17/01/2023

Vaikkadu, Manali, Chennai - 600 103.

Sample Description

: Stack Emission - VOC : MPB 01-SCR-308

Sample Mark Sample Drawn By

: Hubert Enviro Care Systems (P) Ltd

Sampling/received Date

: 11/01/2023 -11/01/2023

Analysis Commenced On: 11/01/2023

Completed On: 17/01/2023

S.No	Parameters	Units	Results	Test Method
1	Dichloromethane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
2	Chloroform	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
3	Acetone	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
4	Methanol	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
5	Ethanol	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
6	Isopropyl Alcohol	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
7	1,4-Dioxane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
8	Acetonitrile	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
9	Isopropyl ether	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
10	n-Butanol	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
11	Ethyl acetate	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
12	n-Heptane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
13	Tetrahydrofuran	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
14	Dimethyl sulfoxide	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
15	Hexane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
16	Toluene	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
17	Diethyl ether	μg/Nm3	BLQ(LOQ 0.01)	
18	Methyl Ethyl Ketone	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
19	N,N- Dimethylacetamide	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
	n-Pentane	µg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
21	Dimethyl Formamide	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
	Cyclohexane	μg/Nm3		HESCG/INS/SOP/028
	Methyl tertiary butyl ether	μg/Nm3	BLQ(LOQ 0.01) BLQ(LOQ 0.01)	HESCG/INS/SOP/028 HESCG/INS/SOP/028

Note:- BLQ - Below the Limit of Quantification, LOQ- Limit of Quantification, µg/m³- Micrograms per cubic meter-

Chennal

Verified By

Authorized Signatory

SIVAPRAKASAM. ivi Lab Manager

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Ph: 42985555 / 43635555 Fax: 42985500

E-mail: labsales@hecs.in

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#### TEST REPORT

Name of the Client

: M/s. NATCO Pharma Limited.,

Page: 1 of 1 Report No. : HECSL/ST/034/110123

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai, Vaikkadu, Manali, Chennai - 600 103.

Report Date: 17/01/2023

Sample Description

: Stack Emission - VOC

Sample Mark

: MPB 01-SCR-34

Sample Drawn By

: Hubert Enviro Care Systems (P) Ltd

Sampling/received Date

: 11/01/2023 -11/01/2023

Analysis Commenced On : 11/01/2023

Completed On: 17/01/2023

S.No.	Parameters	Units	Results	Test Method
1	Dichloromethane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
2	Chloroform	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
3	Acetone	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
4	Methanol	μg/Nm3	BLQ(LOQ 0.01)	
5	Ethanol	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
6	Isopropyl Alcohol	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028 HESCG/INS/SOP/028
7	1,4-Dioxane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
8	Acetonitrile	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
9	Isopropyl ether	μg/Nm3	BLQ(LOQ 0.01)	
10	n-Butanol	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
11	Ethyl acetate	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
12	n-Heptane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
13	Tetrahydrofuran	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
14	Dimethyl sulfoxide	µg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
15	Hexane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
16	Toluene	μg/Nm3		HESCG/INS/SOP/028
17	Diethyl ether		BLQ(LOQ 0.01)	HESCG/INS/SOP/028
-	Methyl Ethyl Ketone	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
_	N,N- Dimethylacetamide	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
	1-Pentane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
-	Dimethyl Formamide		BLQ(LOQ 0.01)	HESCG/INS/SOP/028
-	Cyclohexane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
_	Methyl tertiary butyl ether	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
	I O Palameth X 1 1 50	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028

Below the Limit of Quantification, LOQ-Limit of Quantification, µg/m3-Micrograms per cubic meter. \*\*\*End of Report\*\*

Verified By

600 032

Authorized Signatory SIVAPRAKASAM. M Lab Manager

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**Laboratory Services Division** (Chemical & Biological Testing) ISO 9001, 14001 & 45001 Certified.

#### TEST REPORT

Name of the Client

: M/s. NATCO Pharma Limited.,

Page: 1 of 1

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai,

Report No. : HECSL/ST/035/110123 Report Date: 17/01/2023

Sample Description

: Stack Emission - VOC

Sample Mark

: MPB 01-SCR-301

Sample Drawn By

: Hubert Enviro Care Systems (P) Ltd

Sampling/received Date

-11/01/2023

Vaikkadu, Manali, Chennai - 600 103.

: 11/01/2023 Analysis Commenced On : 11/01/2023

Completed On: 17/01/2023

S.No.	Parameters	Units	Results	Test Method
1	Dichloromethane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
2	Chloroform	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
3	Acetone	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
4	Methanol	μg/Nin3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
5	Ethanol	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
6	Isopropyl Alcohol	μg/Nm3	BLQ(LOQ 0.01)	
7	1,4-Dioxane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028 HESCG/INS/SOP/028
8	Acetonitrile	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
9	Isopropyl ether	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
10	n-Butanol	μg/Nm3	BLQ(LOQ 0.01)	The state of the s
11	Ethyl acetate	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028 HESCG/INS/SOP/028
12	n-Heptane	μg/Nm3	BLQ(LOQ 0.01)	
13	Tetrahydrofuran	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028 HESCG/INS/SOP/028
14	Dimethyl sulfoxide	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
15	Hexane	μg/Nm3	BLQ(LOQ 0.01)	
16	Toluene	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
17	Diethyl ether	. μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
18	Methyl Ethyl Ketone	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
19	N,N- Dimethylacetamide	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
	n-Pentane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
21	Dimethyl Formamide	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
22	Cyclohexane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
_	Methyl tertiary butyl ether	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028 HESCG/INS/SOP/028

- Below the Limit of Quantification, LOQ- Limit of Quantification, µg/m³- Micrograms per cubic meter.
\*\*\*End of Report\*\*\*

Verified By



Authorized Signatory

<sup>1.</sup> The report in full or part shall not be used for any promotional or publicity purpose without written consent by HECS organization 2. Samples are not drawn by HECS unless or otherwise mentioned 3. Unless specifically requested by customer the test items will not be retained more than 15 days from the date of issue of test report. 4. Under no circumstances lab accepts any liability or loss / damage caused by use or misuse of test report after invoicing or issue of test report. 5. The test results relate only to the test items. 6. HECS will not be responsible for the information shared by clients related to samples tested. HECS-G/Q/FMT/49

A-21, III Phase, Thiru VI Ka Industrial Estate,

Guindy, Chennal - 600 032.

Ph: 42985555 / 43635555 Fax: 42985500

E-mail: labsales@hecs.in

Laboratory Services Division (Chemical & Biological Testing) ISO 9001, 14001 & 45001 Certified.

#### TEST REPORT

Name of the Client

: M/s. NATCO Pharma Limited.,

Page: 1 of 1 Report No. : HECSL/ST/036/110123

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai, Vaikkadu, Manali, Chennai - 600 103.

Report Date: 17/01/2023

Sample Description

: Stack Emission - VOC

Sample Mark Sample Drawn By : MPB\_03-SCR-307

Sampling/received Date

: Hubert Enviro Care Systems (P) Ltd : 11/01/2023 -11/01/2023

Analysis Commenced On : 11/01/2023

Completed On: 17/01/2023

S.No	Parameters	Units	Results	Test Method
1	Dichloromethane	μg/Nm3	BLQ(LOQ 0.01)	Uracomina
2	Chloroform	µg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
3	Acetone	µg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
4	Methanol	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
5	Ethanol	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
6	Isopropyl Alcohol	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
7	1,4-Dioxane	μg/Nm3		HESCG/INS/SOP/028
8	Acetonitrile	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
9	Isopropyl ether		BLQ(LOQ 0.01)	HESCG/INS/SOP/028
10	n-Butanol	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
11	Ethyl acetate	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
12	n-Heptane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
13	Tetrahydrofuran	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
	Dimethyl sulfoxide	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
	Hexane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
		μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
	Toluene	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
_	Diethyl ether	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
_	Methyl Ethyl Ketone	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
	N,N- Dimethylacetamide	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
_	n-Pentane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
	Dimethyl Formamide	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
22 (	Cyclohexane	μg/Nm3	BLQ(LOQ 0.01)	HESCG/INS/SOP/028
	Methyl tertiary butyl ether LQ - Below the Limit of Quantificat	μg/Nm3	BLOGLOGOD	HESCO/INS/SOP/028

Note:- BLQ - Below the Limit of Quantification, LOQ- Limit of Quantification, µg/m³- Micrograms per cubic meter.

Verified By



Authorized Signatory

SIVAPRAKASAM. M Lab Manager

HECS-G/Q/FMT/49

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# 18, 92nd Street, Ashok Nagar,

Chennai - 600 083.

Ph: 42985555 Fax : 42985500 E-mail : labsales@hecs.in Laboratory Services Division (Chemical & Biological Testing) Recognized by MoEF, BIS FSSAI Notified Laboratory

ISO 9001, 14001 & 45001 Certified.

## TEST REPORT

Name of the Client

: M/s. NATCO Pharma Limited.,

Page: 1 of 1

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai, Vaikkadu, Manali, Chennai - 600 103. Report No. : HECSL/ST/37/040823N Report Date: 09/08/2023

Sample Description

: Fugitive Emission - TVOC

Sample Mark

:MPB 03

Sample Drawn By

: Hubert Enviro Care Systems (P) Ltd

Sampling/received Date

:04/08/2023 -04/08/2023

Analysis Commenced On

: 04/08/2023

Completed On:07/08/2023

S.N	D. Parameters	Units	Results	Test Method	
1	Dichloromethane	-		Test Michiga	
2	Chloroform	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073	
3	Acetone	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073	
4	Methanol	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073	
5	Ethanol	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073	Terret
6		ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073	-
7	Isopropyl Alcohol	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073	
	1,4-Dioxane	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073	
8	Acetonitrile	ppm	BLQ(LOQ 0.01)		
9	Isopropyl ether	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073	
10	n-Butanol	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073	
1	Ethyl acetate	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073	
2	n-Heptane	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073	
3	Tetrahydrofuran			HECS/INS/SOP/073	
4	Dimethyl sulfoxide	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073	
5	Hexane	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073	
	Toluene	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073	
-	Diethyl ether	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073	-
		ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073	-
	Methyl Ethyl Ketone	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073	-
	N,N- Dimethylacetamide	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073	$\dashv$
	n-Pentane	ppm	BLQ(LOQ 0.01)		_
	Dimethyl Formamide	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073	_
_	Cyclohexane	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073	
	Methyl tertiary butyl ether	nnm	BLOGOGOG	HECS/INS/SOP/073	
te:- B	LQ - Below the Limit of Quantif	iontion IOO T	1 322(120( 0.01)	HECS/INS/SOP/073	

Note: BLQ - Below the Limit of Quantification, LOQ- Limit of Quantification, ppm-Parts per million

Chennal & 600 083

Anthorized Signatory

Dr. RAJKUMAR SAMUEL Director Tachnical

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HECS/Q/FMT/50

# 18, 92nd Street, Ashok Nagar,

Chennai - 600 083.

Ph: 42985555 Fax: 42985500 E-mail: labsales@hecs.in

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ISO 9001, 14001 & 45001 Certified.

## TEST REPORT

Name of the Client

: M/s. NATCO Pharma Limited.,

Page: 1 of 1

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai,

Report No. : HECSL/ST/38/040823N Report Date: 09/08/2023

Vaikkadu, Manali, Chennai - 600 103.

Sample Description

: Fugitive Emission - VOC

Sample Mark

:MPB 02

Sample Drawn By

: Hubert Enviro Care Systems (P) Ltd

Sampling/received Date

:04/08/2023 -04/08/2023

Analysis Commenced On

S.Ne	Power 4			Completed On:07/08/2023		
-		Units	Results	Test Method		
1	Dichloromethane	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073		
2	Chloroform	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073		
3	Acetone	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073		
4	Methanol	ppm	BLQ(LOQ 0.01)			
5	Ethanol	ppin	BLQ(LOQ 0.01)	HECS/INS/SOP/073		
6	Isopropyl Alcohol	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073		
7	1,4-Dioxane	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073		
8	Acetonitrile	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073		
9	Isopropyl ether			HECS/INS/SOP/073		
10	n-Butanol	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073		
11	Ethyl acetate	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073		
2	n-Heptane	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073		
3	Tetrahydrofuran	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073		
4	Dimethyl sulfoxide	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073		
5		ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073		
	Hexane	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073		
_	Toluene	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073		
_	Diethyl ether	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073		
-	Methyl Ethyl Ketone	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073		
9	N,N- Dimethylacetamide	ppm	BLQ(LOQ 0.01)			
	n-Pentane	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073		
1	Dimethyl Formamide	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073		
2 (	Cyclohexane	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073		
1	Methyl tertiary butyl ether	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073		
	RIO Palou the Vista CO	ppin	DIX(LOQ 0.01)	HECS/INS/SOP/073		

Note: - BLQ - Below the Limit of Quantification, LOQ- Limit of Quantification, ppm-Parts per million \*\*\*End of Report\*\*\*



Dr. RAJKUMÁR SAMUEL Director Yechnica!

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LECS WILLIAM TENDER TO THE METERS OF THE ME

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Chennai - 600 083.

Ph: 42985555 Fax : 42985500 E-mail : labsales@hecs.in **Laboratory Services Division** 

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#### TEST REPORT

Page: 1 of 1

Name of the Client

: M/s. NATCO Pharma Limited.,

Report No. : HECSL/ST/039/040823N

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai,

Report Date: 09/08/2023

Vaikkadu, Manali, Chennai - 600 103.

Sample Description

: Fugitive Emission - TVOC

Sample Mark

:MPB 01

Sample Drawn By

: Hubert Enviro Care Systems (P) Ltd

Sampling/received Date

: 04/08/2023 -04/08/2023

Analysis Commenced On :04/08/2023

Completed On:07/08/2023

S.No.	Parameters	Units	Results	Test Method
1	Dichloromethane	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073
2	Chloroform	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073
3	Acetone	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073
4	Methanol	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073
5	Ethanol	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073
6	Isopropyl Alcohol	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073
7	1,4-Dioxane	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073
8	Acetonitrile	ppin	BLQ(LOQ 0.01)	HECS/INS/SOP/073
9	Isopropyl ether	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073
10	n-Butanol	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073
11	Ethyl acetate	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073
12	n-Heptane	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073
13	Tetrahydrofuran	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073
14	Dimethyl sulfoxide	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073
15	Hexane	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073
16	Toluene	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073
17	Diethyl ether	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073
18	Methyl Ethyl Ketone	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073
19	N,N- Dimethylacetamide	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073
20	n-Pentane	ppm	BLQ(LOQ 0.01)	HBCS/INS/SOP/073
21	Dimethyl Formamide	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073
22	Cyclohexane	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073
23	Methyl tertiary butyl ether	ppm	BLQ(LOQ 0.01)	HECS/INS/SOP/073

Note:-BLQ - Below the Limit of Quantification, LOQ-Limit of Quantification, ppm-Parts per million,

Authorized Signatory
Dr. RAJKUMAR SAMUEL
Director Technique

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HECS/Q/FMT/50

CARE

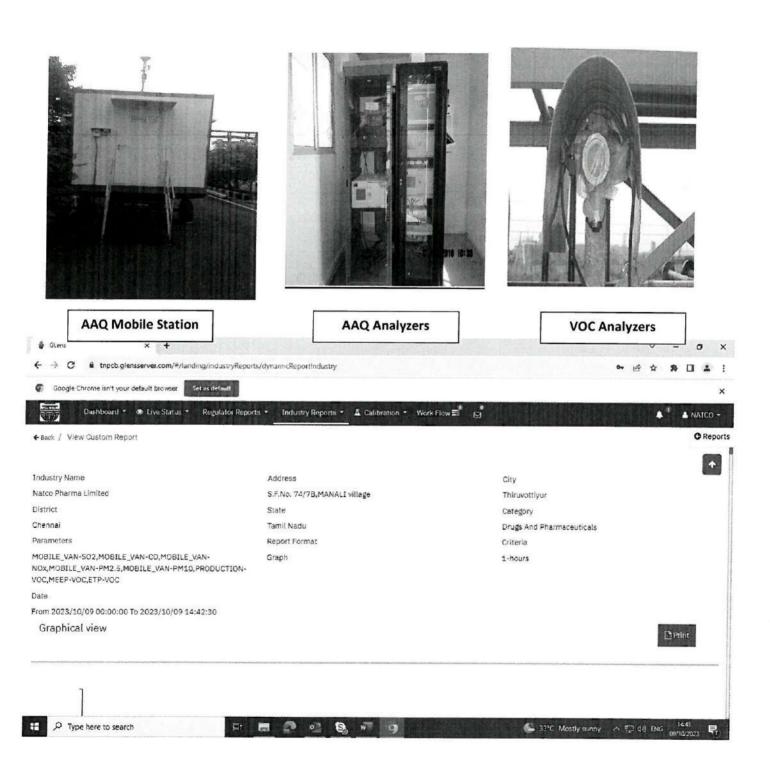
600 093

## Annexure-03

## NATCO PHARMA LIMITED, CHEMICAL DIVISION-CHENNAI

Ambient Air Quality (Natco Mobile van Station – SNAP Shot)
For (NOx, So2, RSPM & CO) & For (VOC-MEEP, ETP & Production area)

Ambient Air Quality Monitors for the parameters such as NOx, SO2, PM 2.5,PM10 & CO and TVOC-Production, TVOC-MEE, TVOC-ETP are connected to the Care Air Centre at all times and the data's are uplinked to Care Air Centre continuously





## CHENNAI METROPOLITON WATER SUPPLY AND SEWERAGE BOARD

REGIONAL OFFICE-II, PUZHAL AMBATTUR ROAD, PUZHAL, CHENNAI-600 066

#### EXECUTIVE ENGINEER/RO-II

## Lr.No. CMWSSB/RO-IIAVSC-03/2018

Dated:25.05,2018

To.
The General Manager,
NATCO PHARMA Limited,
Vaikkadu,
TPP Road, Manali
Chennar 600 103.

Sir,

Sub: CMWSSB - ROII - Providing water supply connection to the M/s NATCO PHARMA Limited at Valkkadu, TPP Road, Mariall by laying 100mm dia water main in ROII - Estimate cost to be deposited - Reg.

Ref: 1. Your Lr. Dated 26.12.2017

2. Application Registration No. WV 2017 0017.

Your request for providing water connection vide references cited, has been approved by the competent authority on 24.05.2018 at a cost of Rs.42,50,000/-

You are requested to deposit the estimate cost of Rs.42,50,000/- (Rupees Forty two Lakhs and fifty thousand only) in the form of DD/Pay order drawn in favour of CMWSSB, so as to take further action.

The above estimated cost is only tentative and if any variation (price escalation / tender variation etc.) will be borne by you:

Your early reply in this regard is solicited for taking further action.

EXECUTIVE ENGINEER/RO-II

EXECUTIVE ENGINEER

C.M.W.S. & S. Beard Region - II Ambathur Road, Puzhal, Chennal - 66

Con



## Natco Pharma Limited, Chemical Division Chennai

# Annexure-05 Rain Water Harvesting Plan & Implementation

#### 1. Building Roof Area Details

S.No	Building Name	Roof Catchment Area (Sq.m)
1	Multi Production Block -01 (Proposed)	525
2	Multi Production Block -02	900
3	Multi Production Block -03	400
4	Administration Building	525
5	RM store roof area	725
6	Proposed QC Block	850
8	Boiler & Power house area	445

Note: Scrubber area not included in the roof catchment area

## 2. Calculation of tentative rain water harvesting quantity based on annual rainfall:

Rain water Harvesting Potential = Rain fall (mm) X Collection Efficiency

Annual rain fall in chennai = 1000 mm

Area of roof catchment = 100 Sq.Meter

Rain water collection form that area = 1 X 100 = 100Cubic Meter

Constant co-efficient for spillage, evaporation & wastage = 0.80

Constant Runoff co-efficient for

- 1. Tiles = 0.8
- 2. Metal Sheet= 0.7

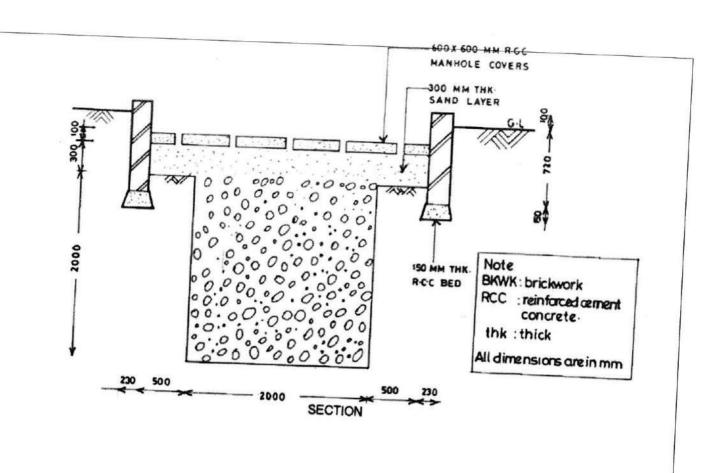
Therefore Effective Rain water Harvesting = 100 X 0.8 X 0.8 = 64 m<sup>3</sup>

So 64 m<sup>3</sup>/year of rain water can be harvested from 100 Sq.Meter of roof (Tiles)

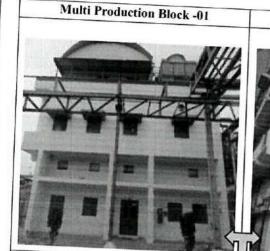
Annual rain fall in Chennai as = 750 to 1000 mm (Assume 1000 mm) Hourly rain fall in Chennai as = 30 to 40 mm (Assume 30 mm)

## creation of Rain water harvesting system

S.No	Building Name	Area (Sq.m)	Annual rainwater harvesting (m3)	Peak hour rainwater harvesting (m3)	Rain water Harvesting plan
1	Multi Production Block -01 (Proposed)	525	400	13	Name: Rain water harvesting pond (RWHP-01)  Area: Plant North East Corner
2	Multi Production Block -02	900	800	22	Size: 28 X 28 X 2.3 m (LBD) Capacity - 1800 m3
3	Multi Production Block -03	400	320	10	Name: Rain water Recharging Pit (RWHP-02)
4	Administration Building	525	400	13	Area: Behind Admin Block - North Bay Size: 2.4 X 3 X 2.5 m (LBD)
5	RM store roof area	725	600	17	Name: Rain water Recharging Pit (RWHP-03)
6	Proposed QC Block	850	700	20	Area: Behind RM stores Size: 2.4 X 3 X 2.5 m (LBD)



## Rain Water Harvesting Plan



Multi Production Block -02

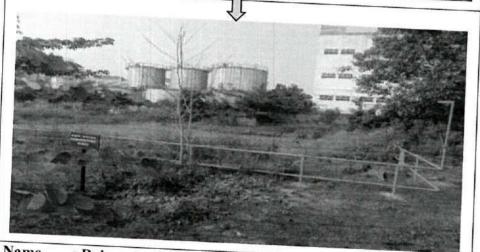


Administration Building











Name : Rain water harvesting pond (RWHP-01)

Area : Plant North East Corner Size : 28 X 28 X 2.3 m (LBD)

Capacity: 1800 m<sup>3</sup>

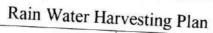
Purpose : Recharging & Reuse for Greenbelt

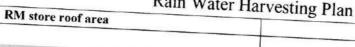
: Rain water Recharging Pit (RWHP-02) Name Area

: Behind Admin Block - North Bay

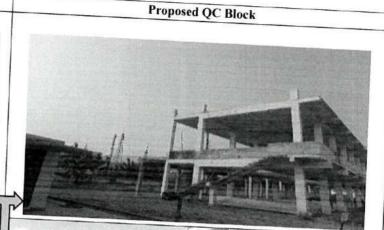
: 2.4 X 3 X 2.5 m (LBD) Size

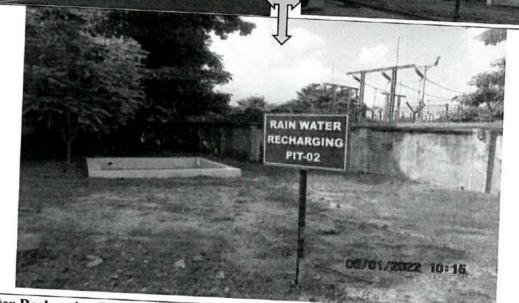
Capacity: 23 m³/hr (Peak hour harvesting) Purpose: Recharging of ground water











Name

: Rain water Recharging Pit (RWHP-03)

Area

: Behind RM stores

Size

: 2.4 X 3 X 2.5 m (LBD)

Capacity:37 m³/hr (Peak hour harvesting)

Purpose: Recharging of ground water

# Annexure-5A Reduction of PM Emission in Diesel Generator 1010 KVA

### Objective:

To reduce at least 70% Particulate matter in Diesel Generator 1010 KVA -2 Nos with approved retrofit emission control device/equipment

### Existing:

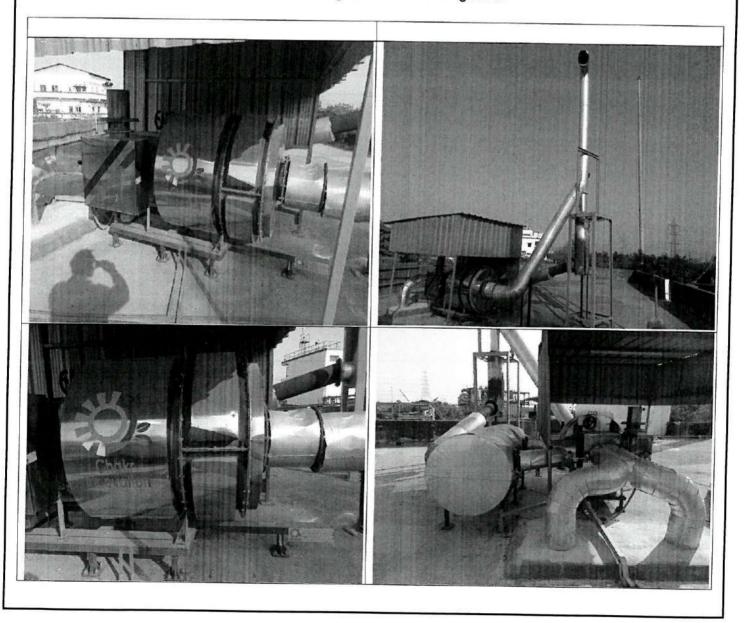
In exist, we operated Diesel Generator 1010 KVA without any emission control device to reduce the PM in the stack gas.

## Proposed:

Retrofit installation done for our 1010 KVA DG x 2 nos with approved retrofit emission control device/equipment with at least 70% Particulate matter reduction efficiency supplied by M/s. CHAKR INNOVATION PVT LIMITED.

#### Benefit:

We achieved 73% PM emission reduction in our 1010 KVA DG and found, before retrofit PM emission in our DG is 71.6 mg/Nm3, after the retrofit it has brought down to 19.3 mg/Nm3.



## NABL Lab Report for reduction of PM Emission:



# AVISON ENVIRO SYSTEMS LLP

No.80, 7th Cross Street, Santhosh Nagar, Puthagaram, Teachers Colony, Kolathur, Chennal 600 099. E-mail: lab@avison.in | www.avison.in

**2** +91 44-4860 0077, 3559 2582

An ISO 9001:2015,ISO 45001:2018 Certified Organization

#### TEST REPORT

Job No. 244/21-22 Report No. 21000001456-21000001465 Report Date 27.12.2021

Sample Description : Stack Emission Monitoring

**Customer Name** : M/s. Chakr Innovation Private Limited

Customer Address : Survey No 236/237,

Rajiv Gandhi Infotech Park Phase-1,

Hinjewadi, Pune - 411 057.

Site Name

: M/s. NATCO Pharma Limited,

Site Address

: Chennai plant,

Tpp salai, 74/7b, SH 104, Manali New Town, Manali,

Chennai, Tamil Nadu 600 103.

Sample Drawn by : AES

Date of Monitoring : 22.12.2021

Name of the Stack : DG-1 (1010 KVA)

Sample Code

: AES2112084-AES2112093

Stack Details: Make: Sterling WILSON & S.NO: 536301170

Sampling Method

: AES/EN/SOP/003

Time of Monitoring

: 1200 Hrs to 1500 Hrs

Ambient Temperature : 36°C

Sample Received On

: 23.12.2021 Sample Completed On : 27,12,2021

S.No	Description			Re	Max	
	o escription	Method	Units	With Silencer	With Chakr Shield 2.0	Limits (CPCB)
*1.	Particulate Matter (PM)	IS:11255 (Part-1)1985 (Reaff 2017)	mg/Nm³	71.6	19.3	75

\*Note: Calculations driven by ISO 8178 load points for 100% load

Verified by

600099

End of Report\*\*\* 1 of 1

For AVISON ENVIRO SYSTEMS LLP

**Authorized Signatory** 

R. VIVEKANANTH TECHNICAL MANAGER



## Natco Pharma Limited, Chemical Division Chennai

Annexure-06 CER Activity

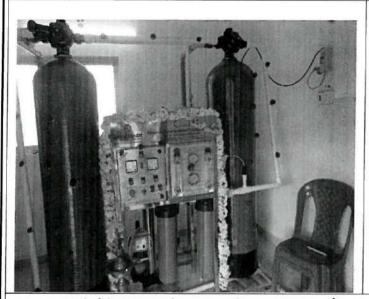
	Total CER amount Expended	( Year	202	20-23)	
5970	Activity	Qty	U	nit Price(	Rs)
A	GOVERNMENT MIDDLE SCHOOL, ANDARKUPPAM				Remarks
1	School Uniforms - For 30 Students	60	ne	0 19	500 Handedov
2	New RO unit for drinking- 50 ltr/hr	2	N	0 173	800 Handedov
3	Furniture provision to students & Teachers	1	Lo	t 2610	000 Handedov
4	Sanitary waste Incinerators	1	No	0 340	000 Handedov
5	Installation charges (Plumbing & Electrical work) for RO Plant & Napkin destroyer	1	Lo	t 220	00 Handedovi
В	GOVERNMENT PRIMARY HEALTH CENTER MANALI NE	N TOWN	$\dagger$		1
1	New RO unit for drinking- 50 ltr/hr	1	No	869	38 Handedove
2	Installation charges (Plumbing & Electrical work) for RO Plant	1	No	100	00 Handedove
	New Drinking RO Plant Facility 2000 ltr/hr in		-		
	AndarKuppam Village	1	No	103250	00 Handedove
D	New Drinking RO Plant Facility 2000 ltr/hr in				
	KANNIYAMMAN PETTAI VIllage	1	No	103250	0 Handedove
	Donated to Chennai Manali corporation (For Namakku				
	Namme Thittam programme)	1	Lot	1000	0 Handedovei
	Donated to Chennai Manali corporation (For				
4	Beautifcation of school walls)	1	Lot	3600	0 Handedover
3	Donated to Greater Chennai corporation (Educational				
_	Support)	1	Lot	50000	Handedover
	Donated to Covid 19 for oxygen plant to M/s Tirumala	111			
-	charitable society, Ranipet	1	Lot	500000	Handedover
- 10	Donated to Green TamilNadu Mission for Greenbelt				
_	Development	1	Lot	500000	Handedover
_	Manjapai Vending Machine	1	No	94400	Handedover
	Conated Drinking RO Plant 500 LPH to M/s. Jaigopal				
G	iarodia Government Higher secondary school	1	Lot	295000	Handedover
R	est Room Facilites for Students				
(0	Gov. School Napalayam)	_1	Lot	1000000	Handedover
	<b>Total amount Expended</b>	for C	ER	(Lacs)	56.08

## **CER Activity**





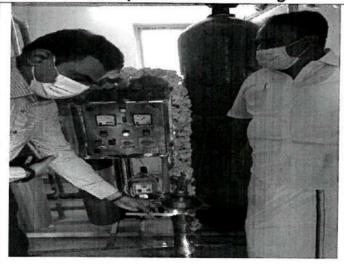
Drinking RO Plant Facility 2000 ltr/hr Installed in Andarkuppam village





Drinking RO Plant Facility 2000 ltr/hr Installed in Kanniyamman Pettai village



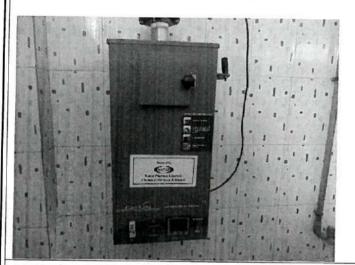


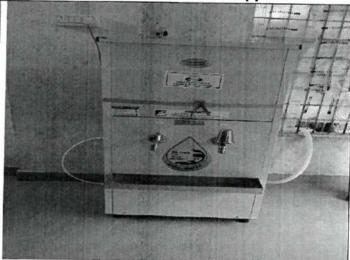
Mr.G.Vasan (Site Head) & Shri. Sudharsanam (MLA) Inaugurated New Drinking RO Plant Facility 2000 ltr/hr in Kanniyamman Pettai Village & Andarakuppam village with a cost of 20.65 Lacs donated by Natco Pharma Ltd.





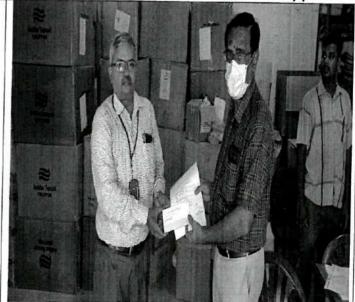
Furniture Provision To Students Government Middle School, Andarkuppam





Sanitary Waste Incinerators & Drinking Ro Plant Government Middle School, Andarkuppam





Drinking RO Plant To GOVERNMENT PRIMARY HEALTH CENTER MANALI NEW TOWN & Donated 2 Lacs Of Chloroquine Phosphate Tablets To TNMSC



## Environment, Health & Safety (EHS) Policy

We at NATCO PHARMA LIMITED – Chemical Division, as a manufacturer and supplier of Active Pharmaceutical Ingredients & Intermediates recognize Environment, Health and Safety as an integral part of our overall business philosophy.

By implementation of Integrated Environmental, Health and Safety management systems, we are committed to:

- Comply with all applicable legal & other compliance obligations.
- Achieve sustainable growth through Protection of environment, promoting pollution prevention practices and conserving resources with eco friendly & eco efficient processes.
- Continually improve the effectiveness of the Integrated Management System
  to constantly meet the requirements of our customers, suppliers, employees
  and other interested parties.
- Create an injury free and healthy workplace by eliminating or reducing hazards and at-risk behaviors by control of OH&S risks using the hierarchy of controls and promote wellness
- Communicate the policy to all employees, contractors working in our organization and visitors visiting our organization.
- Implement collective decision making process in management system improvement activities

Date: 22.05.2017

Rev: 05

Chairman and Managing Director



## சுற்றுப்புறச் சூழல், சுகாதாரம் மற்றும் பாதுகாப்புக் கொள்கை

நாட்கோ ்.பார்மா லிமிடெட் - இரசாயனப் பிரிவு, இத்தொழிற்சாலை உயிர்காக்கும் மருந்துகளுக்கான முக்கிய உட்பொருட்கள் மற்றும் இடைநிலைப் பொருட்களைத் தயாரிக்கும் நிறுவனமாக செயல்படுவதால், சுற்றுச்சூழல், சுகாதாரம் மற்றும் பாதுகாப்பு ஆகியவற்றை முக்கிய கோட்பாடுகளாக அங்கீகரிக்கிறது.

சுற்றுச்சூழல், சுகாதாரம் மற்றும் பாதுகாப்பு மேலாண்மை திட்டங்களை செயல்படுத்துவதன் மூலமாக பின்வரும் மேம்பாட்டுக்கான பொறுப்புக்களை சிறப்புடன் செயல்படுத்த நிறுவனம் தன்னை அர்ப்பணிக்கிறது.

- தொழிற்சாலை சம்பந்தப்பட்ட சட்டங்கள், விதிமுறைகள் மற்றும் இதர ஒழுங்கு முறைகளைக் கடைப்பிடித்தல்,
- சுற்றுச்சூழல் பாதுகாப்பு, மாசு தடுப்பு செயல்முறைகள் மற்றும் இயற்கை ஆதாரங்களை வீணாக்காமல் கட்டுப்பாட்டுடன் உபயோகிப்பது போன்ற இயற்கைக்கு சாதகமான செயல்முறைகள் மூலம் தொடர் வளர்ச்சி அடைதல்,
- வாடிக்கையாளர்கள், நிறுவன செயல்பாட்டுக்கு தேவையான பொருட்களைப் பெற்றுத்தருபவர்கள், மற்றும் நிறுவன செயல்பாட்டின் இணை நோக்குடையவர்களுடைய தேவைகளை சந்திப்பதின் மூலம் சுற்றுச்சூழல் மற்றும் பாதுகாப்பு மேலாண்மை திட்டம் செயல்பாட்டில் தொடர் முன்னேற்றம் அடைதல்
- தொழிற்சாலை பணயிடத்தில் ஆபத்துக்கான காரணிகளைக் கண்டறிந்து அவற்றைத் தவிர்த்தும், குறைத்தும், ஆபத்துக்கான காரணிகளை வரிசைமுறை கட்டுப்பாட்டுக் கோட்பாடுகளைக் கடைப்பிடித்து காயமின்றி பணிசெய்யும் பாதுகாப்பான மற்றும் சுகாதாரமான பணியிடத்தை உருவாக்கி நலம் பெருக்குதல்,
- நிறுவன பணியாளர்கள், ஒப்பந்தக்காரர்கள் மற்றும் பார்வையாளர்கள் யாவருக்கும் சுற்றுச்சூழல், சுகாதாரம் மற்றும் பாதுகாப்புக் கொள்கைகளை அறியத்தருவது,
- நிறுவனத்தில் உள்ள அனைத்து நபர்களின் ஒருங்கிணைந்த செயல்பாட்டு முறையில் சுற்றுச்சூழல், சுகாதாரம் மற்றும் பாதுகாப்பு மேம்பாட்டுத் திட்டங்களைச் செயல்படுத்துவது.

Date: 22.05.2017

Rev: 05

Chairman and Managing Director

# Annexure-08 Environmental Management Plan

The company has a full- fledged environmental management cell (EMC) reporting directly to EHS Manager for environmental monitoring and control. The EMC team takes care of pollution monitoring aspects and implementation of control measures.

A group of qualified and efficient engineers with technicians is deputed for maintenance, up keeping and monitoring the pollution control equipment, to keep them in working at the best of their efficiencies. For effective and consistent functioning of the plant, the EMS at the site will be strengthened further with the following: Environmental management cell covering EHS (Environment, Health & Safety) team

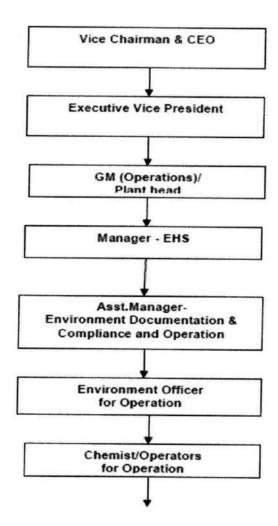
- Environmental Monitoring
- Regular Environmental Audits and Corrective Action Plan
- Documentation Standard operating procedures, Environmental Management plans and other records

### **Environmental Management Cell Responsibilities**

It is necessary to have a permanent organizational set up charged with the task of ensuring its effective implementation of mitigation measures and to conduct environmental monitoring. The major duties and responsibilities of Environmental Management Cell will be as under:

- > To implement the environmental management plan (EMP)
- > To Ensure regulatory compliance with all relevant rules and regulations
- > To ensure regular operation and maintenance of pollution control devices
- > To minimize environmental impacts of operations by strict adherence to the EMP
- > To initiate environmental monitoring as per approved schedule
- Review and interpretation of monitored results and corrective measures with reference to prescribed standards
- Maintain documentation of good environmental practices and applicable environmental laws for ready reference.
- > Maintain environment related records.
- Coordination with regulatory agencies, external consultants, monitoring laboratories.
- Organizing meetings of the Environmental Management Committee and reporting to the committee

To improve the capacity building of the Environment Department, as a part of the management hierarchy a separate division has been created under the General Manager(O)- Operations in the form of Manager- Environment, Health & Safety (EHS) who is assisted by Assistant Manager, Officer, Supervisors /Chemists, Operators and Indirect/contract workers. One of the Assistant Managers will be for Documentation, procedures & Compliances and also heading the operations assisted by officers, operators & helpers. The Organizational Structure of Environmental Health and Safety is presented in **below chart**.



The Organizational Structure of Environmental Health and The Environment Manager, Occupational health & safety (OHS) are fully responsible for the OHS aspects of the employees, workers and will be assisted by Assistant Manager who monitor the on-site & off-site emergency teams and assisted by the Officer. Any non-compliance/violations witnessed by any employee in the organization can directly communicate the same to the Manager-EHS, who will assess the serious and not so serious violations /non-compliances and will communicate to the Plant Head.

Any non-compliances/violations of serious nature will be addressed by the Plant head to Executive Vice-President and Executive Vice-President shall consult with the directly involved officials and will report to the Board of Directors of the company. The primary focus is to comply with the regulations and work out on action taken report to be placed before the Board of Directors. Similarly a preventive action for non-recurrence of such violations/non- compliances will also be worked out and strict monitoring will be done by the Management for implementation of the same for compliances of OHS norms.

## **Environmental Monitoring and Reporting Procedure**

Monitoring may take the form of direct measurement and recording of quantitative information, such as concentrations of discharges, emissions and wastes, for measurement against corporate or statutory standards, consent limits or targets. It may also require measurement of ambient environmental quality in the vicinity of a site using ecological/biological, physical and chemical indicators. Monitoring may include socio- economic interaction, through local liaison activities or even assessment of complaints. Monitoring will also be required to meet compliance with statutory and corporate requirements. Finally, monitoring results will provide the basis for auditing.

## Objectives of Monitoring

The objectives of environmental post-project monitoring are to:

- Verify effectiveness of planning decisions
- Measure effectiveness of operational procedures
- Confirm statutory and corporate compliance and
- Identify unexpected changes.

## Monitoring Schedule for Construction and Operation Phases

Environmental monitoring schedules are prepared covering various phases of project advancement, such as construction and operation phases.

#### Construction Phase

The proposed expansion project envisages setting up of additional buildings and machinery, establishment of production and chemical/solvent storage facilities. The construction activities are expected to last for about one year. As there are no major construction activities for the plant, simple and generic environmental monitoring measures that need to be undertaken during project construction stage are given in **below table**.

## **Environmental Monitoring during Construction Stage**

SI. No.	Potential Impact	Action Plan	Parameters for Monitoring	Frequency of Monitoring	Current Status
1	Air Emissions	All equipment's are operated within specified design parameters	Random checks of equipment logs manuals	Monthly	(September 2023)  Complies
		to the extent possible  Any dry, dusty materials	Vehicle logs	Monthly, during site clearance & construction activities	Complies
		stored in sealed containers or prevented from blowing	Absence of stockpiles or open containers of dusty materials.	Monthly during construction activities	Complies
		Ambient air quality within the plant premises of the unit to be monitored	Ambient air quality will conform to the standards for NAAQ parameters and VOC	As per CPCB/ SPCB requirement or on monthly basis	Complies Ambient air quality within the plant premises of the unit monitored through Mobile Van
2	Noise levels	Acoustic mufflers / enclosures to be provided in large engines  Noise to be monitored in	Mufflers/ enclosures will be in place	Periodic during construction activities	Complies.
		ambient air within the plant premises.	Ambient air quality will conform to the standards for NAAQ parameters	As per CPCB/ SPCB requirement or on monthly basis	Noise monitored in ambient air within the plant premises by NABL Lab.
3	Wastewater Discharge	No untreated discharge	Discharge hoses will be connected to Collection of ETP	Periodic during construction activities	Plant operating with ZLD.

SI. No.	Potential Impact	Action Plan	Parameters for Monitoring	Frequency of Monitoring	Current Status (March.2023)
4	Waste Management	Implement waste management plan that identifies and characterizes every waste arising associated with proposed construction activities and which identifies the procedures for collection, handling & disposal of each waste arising.	Follow as per waste management plan	Periodic check during construction activities	Complies.
5	Soil Erosion	Minimize area extent of construction site by staying within the defined boundaries	Construction site boundaries not extended / breached as per planned document.	Periodic during construction activities	Complies.
6	Non-routine events and accidental releases	Plan to be drawn up, considering likely emergencies and steps required to prevent/limit consequences.	Mock drills and records of the same	Periodic during construction activities	Mock Drills are conducted for every 6 months once.
7	Flora and fauna	Vegetation development as per CPCB guidelines	No. of plants, species	During site clearance and as applicable	Unit has developed 38200 Sq.mts (40.03 %) of green belt. Additional 150 trees developed in private land in about 9190sqm land which is adjacent to our entrance from Minjur highway road. Nearly 300 No's of trees were planted in the company boundaries.

# **Environmental Monitoring Plan during Operation Phase**

SI. No.	Potential Impact	Action to be Followed	Parameters for Monitoring	Frequency of Monitoring
1,	Air Emissions	Stack emissions from process stacks to be optimized and monitored	Gaseous emissions (HCI, SO <sub>2</sub> , CO <sub>2</sub> , NH <sub>3</sub> , CI <sub>2</sub> , and as applicable)	Complies –Existing plant gaseous emission monitoring done by NABL Lat periodically.
		Stack emissions from Boiler and DG sets to be monitored	Gaseous emissions (PM, SO <sub>2</sub> , HC, NO <sub>x</sub> )	Complies –Existing plant Stack emission monitoring done by NABL Lat periodically.
		Stack emissions from Incinerator	As per PCB / CPCB	Incinerator not in operation
		Ambient air quality within the plant Premises of the proposed expansion unit and nearby habitations to be monitored.	Ambient air quality will conform to the standards for NAAQ parameters (MoEF circular dated 16-11-2009) and HCl, Cl <sub>2</sub> and HC	Complies –. Existing plant AAQ monitoring done by NABL Lab periodically.
		Exhaust from vehicles to be minimized by use of fuel efficient vehicles and well maintained vehicles having PUC certificate.	Vehicle logs to be maintained	Vehicle logs being maintained
		Measuring onsite data of Meteorology	Wind speed, direction, temperature, relative humidity and rainfall.	Complies Continuous monitoring using auto weather station during operation phase
		Vehicle trips to be minimized to the extent possible	Vehicle logs	Complies. Daily records- Vehicle logs being maintained

SI. No.	Potential Impact	Action to be Followed	Parameters for Monitoring	Frequency of Monitoring
2.	Noise Levels	Noise generated from operation of boiler/cooling towers to be optimized and monitored (3 locations within plant and 2 locations outside plant)  Noise generated from operation of DG sets to be optimized and monitored	Spot Noise Level recording;	Complies –. Existing plant Noise monitoring done by NABL Lab periodically.
3.	Wastewater	Generation of vehicular noise	Maintain records of vehicles	Daily records- Vehicle logs being maintained
	Discharge	Segregated effluent Stream wise (3 streams)	ETP performance will be monitored for raw and treated effluent characteristics for reuse of treated effluent.  Basic parameters like pH, TSS, TDS, COD, Oil & grease	Complies –Existing plant ETP performance monitored Daily with internal lab and monthly from authorized lab.
4.	Drainage and effluent	In-house ETP treated Effluents reuse in Cooling Towers  Ensure closed drainage system	pH, TDS, COD and Temperature etc.	Complies – Existing plant In-house ETP treated Effluents reused for Cooling Towers
	Management	Ensure closed drainage system connecting to ETP collection tanks and specific design measures are working effectively.	Visual inspection of drainage and records thereof	Complies- Being followed
5.	Water Quality	Groundwater quality surrounding plant site	Comprehensive monitoring as per BIS 10500-2012.	Complies- Being followed
6.	Work zone air quality	Contaminants such as VOCs to be reduced by providing adequate ventilation	Indoor monitoring of VOCs.	Complies- Being followed

SI. No.	Potential Impact	Action to be Followed	Parameters for Monitoring	Frequency of Monitoring
7.	Hazardous / Solid Waste Management	Implement waste management plan that identifies and characterizes every waste arising associated with proposed activities and which identifies the procedures for collection, handling & disposal of each waste arising.	Records of solid waste generation, storage and disposal	Complies- Being followed
8.	Occupational Health	Employees and migrant labour health check -up	All relevant parameters including HIV	Once in a Year
		<ul> <li>Comprehensive Pre-employment medical of Medical examination will be done for all the Tie up with local hospitals and Govt. head Dispensary and ESI facility will be provided</li> <li>All safety gears will be provided to worke are used properly by them. All safety normal</li> </ul>	e employees once in a year.  alth monitoring system will be engaged to all workers as applicable ers and care will be taken by Environment.	9400 9400 000 000 000 000 000 000 000 00



# MANAGEMENT SYSTEM CERTIFICATE

Certificate no.: 10000344851-MSC-RvA-IND Initial certification date: 06 February 2018

Valid: 06 February 2021 – 05 February 2024

This is to certify that the management system of

## **NATCO Pharma Limited**

No. 74/7B, Vaikkadu, TPP Salai, Manali, Chennai - 600103, Tamil Nadu, India

has been found to conform to the Occupational Health and Safety Management System standard:

ISO 45001:2018

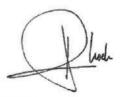
This certificate is valid for the following scope:

Manufacturing active pharmaceutical ingredients & intermediates

Place and date: Barendrecht, 31 May 2021 For the issuing office: DNV - Business Assurance Zwolseweg 1, 2994 LB Barendrecht, Netherlands

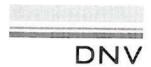












# MANAGEMENT SYSTEM CERTIFICATE

Certificate no.: 253287-2018-AE-IND-RvA

Initial certification date: 06 February 2018

Valid: 06 February 2021 – 05 February 2024

This is to certify that the management system of

## **NATCO Pharma Limited**

No. 74/7B, Vaikkadu, TPP Salai, Manali, Chennai - 600103, Tamil Nadu, India

has been found to conform to the Environmental Management System standard:

ISO 14001:2015

This certificate is valid for the following scope:

Manufacturing active pharmaceutical ingredients & intermediates

Place and date: Chennal, 31 May 2021

For the issuing office: DNV - Business Assurance ROMA, No. 10, GST Road, Alandur, Chennai - 600 016, India









Sivadasan Madiyath Management Representative

A-21, III Phase, Thiru Vi Ka Industrial Estate, Guindy. Chennai - 600 032.

Ph: 42985555 / 43635555 Fax: 42985500

E-mail: labsales@hecs.in

#### **Laboratory Services Division**

(Chemical & Biological Testing) FSSAI Notified Laboratory ISO 9001, 14001 & 45001 Certified.

#### **TEST REPORT**

Page: 1 of 1

Name of the Client

: M/s. NATCO Pharma Limited.,

Report No. : HECSL/AA/11/170223

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai, Vaikkadu, Manali, Chennai - 600 103.

Report Date: 22/02/2023

Sample Description

: Ambient Air Quality

Sampling Location

: On Top of Platform Adjacent to Solvent Storage Yard

Sample Drawn By

: Hubert Enviro Care Systems (P) Ltd

Sampling/received Date

: 17/02/2023 -17/02/2023

Analysis Commenced On : 17/02/2023

Completed On :22/02/2023

S.No	. Parameters	Units	Results Obtained	Test Method	NAAQ Standards: 2009	
1	Sulphur Dioxide	μg/m³	11.98	IS 5182 (Part - 2): 2001	80 (24 hours)	50 (Annual)
2	Nitrogen Dioxide	μg/m³	22.65	IS 5182 (Part - 6): 2006	80 (24 hours)	40 (Annual)
3	Particulate Matter Size Less than 10 μm	μg/m³	51.28	IS 5182 (Part - 23): 2019	100 (24 hours)	60 (Annual)
4	Particulate Matter Size Less than 2.5 μm	μg/m³	23.41	IS 5182 (Part - 24): 2006	60 (24 hours)	40 (Annual)
5	Carbon Monoxide	mg/m³	BLQ(LOQ 0.05)	IS 5182 (Part - 10): 1999	4 (1 hours)	2 (8 hours)
6	Lead	μg/m³	BLQ(LOQ 0.05)	HECS-G/INS/SOP/ 041	1 (24 hours)	0.5 (Annual)
7	Ozone	μg/1n³	11.86	IS 5182 (Part - 9): 1974	180 (1 hours)	100 (8 hours)
8	Ammonia	μg/m³	6.48	IS 5182 (Part - 25): 2018	400 (24 hours)	100 (8 nours)
9	Benzene	μg/m³	BLQ(LOQ 1)	IS 5182 (Part - 11): 2006	5 (Annual)	2000
10	Benzo(a)pyrene	ng/m³	BLQ(LOQ 1)	IS 5182 (Part - 12): 2004	1 (Annual)	5 (Annual)
11	Arsenic	ng/m³	BLQ(LOQ 2)	HECS-G/INS/SOP/041	6 (Annual)	1 (Annual)
12	Nickel	ng/m³	BLQ(LOQ 10)	HECS-G/INS/SOP/041	20 (Annual)	6 (Annual) 20 (Annual)

Note:- BLQ - Below the Limit of Quantification, LOQ- Limit of Quantification, µg/m³- Micrograms per cubic meter, mg/m³- Milligrams per cubic meter, ng/m²- Nanograms per cubic meter.

Remarks: The Tested Parameters as above are within the Limits of NAAQ Standards 2009.
\*\*\*End of Report\*\*\*

Verified By

THURO CARK ON THE WAY OF THE WAY

Authorized Signatory

<sup>1.</sup> The report in full or part shall not be used for any promotional or publicity purpose without written consent by HECS organization 2. Samples are not drawn by HECS unless or otherwise mentioned 3. Unless specifically requested by customer the test items will not be retained more than 15 days from the date of issue of test report. 4. Under no circumstances lab accepts any liability or loss / damage caused by use or misuse of test report after invoicing or issue of test report. 5. The test results relate only to the test items. 6. HECS will not be responsible for the information shared by clients related to samples tested.

HECS-G/Q/FMT/49

A-21, III Phase, Thiru Vi Ka Industrial Estate,

Guindy, Chennai - 600 032.

Ph: 42985555 / 43635555 Fax: 42985500

E-mail: labsales@hecs.in

**Laboratory Services Division** 

(Chemical & Biological Testing) **FSSAI Notified Laboratory** ISO 9001, 14001 & 45001 Certified.

#### TEST REPORT

Page: 1 of 1

Name of the Client

: M/s. NATCO Pharma Limited.,

Report No. : HECSL/AA/22/170223

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai, Vaikkadu, Manali, Chennai - 600 103.

Report Date: 22/02/2023

Sample Description

: Ambient Air Quality

Sampling Location

: On Top of Platform Adjacent to Main Gate

Sample Drawn By Sampling/received Date : Hubert Enviro Care Systems (P) Ltd : 17/02/2023

-17/02/2023

Analysis Commenced On

: 17/02/2023

Completed On: 22/02/2023

S.No	Parameters	Units	Results Obtained	Test Method	NAAQ Standards: 2009	
1	Sulphur Dioxide	μg/m³	9.34	IS 5182 (Part - 2): 2001	80 (24 hours)	50 (Annual)
2	Nitrogen Dioxide	μg/m³	21.48	IS 5182 (Part - 6): 2006	80 (24 hours)	40 (Annual)
3	Particulate Matter Size Less than 10 μm	μg/m³	53.26	IS 5182 (Part - 23): 2019	100 (24 hours)	60 (Annual)
4	Particulate Matter Size Less than 2.5 μm	μg/m³	25.39	IS 5182 (Part - 24): 2006	60 (24 hours)	40 (Annual)
5	Carbon Monoxide	mg/m³	BLQ(LOQ 0.05)	IS 5182 (Part - 10): 1999	4 (1 hours)	2 (8 hours)
6	Lead	μg/m³	BLQ(LOQ 0.05)	HECS-G/INS/SOP/ 041	I (24 hours)	0.5 (Annual)
7	Ozone	μg/m³	10.65	IS 5182 (Part - 9): 1974	180 (1 hours)	100 (8 hours)
8	Ammonia	μg/m³	5.35	IS 5182 (Part - 25): 2018	400 (24 hours)	100 (Annual)
9	Benzene	μg/m³	BLQ(LOQ 1)	IS 5182 (Part - 11): 2006	5 (Annual)	5 (Annual)
10	Benzo(a)pyrene	ng/m³	BLQ(LOQ 1)	IS 5182 (Part - 12): 2004	1 (Annual)	l (Annual)
11	Arsenic	ng/m³	BLQ(LOQ 2)	HECS-G/INS/SOP/041	6 (Annual)	6 (Annual)
12	Nickel	ng/m³	BLQ(LOQ 10)	HECS-G/INS/SOP/041	20 (Annual)	20 (Annual)

Note:- BLQ - Below the Limit of Quantification, LOQ- Limit of Quantification, µg/m²- Micrograms per cubic meter, mg/m3- Milligrams per cubic meter, ng/m3- Nanograms per cubic meter.

Remarks: The Tested Parameters as above are within the Limits of NAAQ Standards 2009. "End of Report"

**Authorized Signatory** 

<sup>1.</sup> The report in full or part shall not be used for any promotional or publicity purpose without written consent by HECS organization. 2. Samples are not drawn by HECS unless or otherwise mentioned. 3. Unless specifically requested by customer the test items will not be retained more than 15 days from the date of issue of test report. 4. Under no circumstances lab accepts any liability or loss / damage caused by use or misuse of test report after invoicing or issue of test report. 5. The test results relate only to the test items. 6. HECS will not be responsible for the information shared by clients related to samples tested. HECS-G/Q/FMT/49

A-21, III Phase, Thiru Vi Ka Industrial Estate,

Guindy, Chennai - 600 032.

Ph: 42985555 / 43635555 Fax: 42985500

E-mail: labsales@hecs.in

**Laboratory Services Division** 

(Chemical & Biological Testing) FSSAI Notified Laboratory ISO 9001, 14001 & 45001 Certified.

#### TEST REPORT

Page: 1 of 1

Name of the Client

: M/s. NATCO Pharma Limited.,

Report No. : HECSL/AA/33/170223

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai, Vaikkadu, Manali, Chennai - 600 103. Report Date: 22/02/2023

Sample Description

: Ambient Air Quality

Sampling Location

: On Top of Platform Adjacent to Near Pump House

Sample Drawn By

: Hubert Enviro Care Systems (P) Ltd

Sampling/received Date

: 17/02/2023 -17/02/2023

Analysis Commenced On : 1

: 17/02/2023

Completed On :22/02/2023

S.No	Parameters	Units	Results Obtained	Test Method	NAAQ Star	ndards: 2009
1	Sulphur Dioxide	μg/m³	10.72	IS 5182 (Part - 2): 2001	80 (24 hours)	50 (A====1)
2	Nitrogen Dioxide	μg/m³	23.10	IS 5182 (Part - 6): 2006	80 (24 hours)	50 (Annual)
3	Particulate Matter Size Less than 10 μm	μg/m³	55.38	IS 5182 (Part - 23): 2019	100 (24 hours)	40 (Annual)
4	Particulate Matter Size Less than 2.5 µm	μg/m³	24.16	IS 5182 (Part - 24): 2006	60 (24 hours)	60 (Annual)
5	Carbon Monoxide	mg/m³	BLQ(LOQ 0.05)	IS 5182 (Part - 10): 1999	4 (1 hours)	40 (Annual)
6	Lead	μg/m³	BLQ(LOQ 0.05)	HECS-G/INS/SOP/ 041	1 (24 hours)	2 (8 hours)
7	Ozone	μg/m³	11,25	IS 5182 (Part - 9): 1974		0.5 (Annual)
8	Ammonia	μg/m³	7.02	IS 5182 (Part - 25): 2018	180 (1 hours)	100 (8 hours)
9	Benzene	μg/m³	BLQ(LOQ 1)	IS 5182 (Part - 11): 2006	400 (24 hours)	100 (Annual)
10	Benzo(a)pyrene	ng/m³	BLQ(LOQ I)	IS 5182 (Part - 12): 2004	5 (Annual)	5 (Annual)
11	Arsenic	ng/m³	BLQ(LOQ 2)		1 (Annual)	1 (Annual)
12 1	Nickel	ng/m³		HECS-G/INS/SOP/041	6 (Annual)	6 (Annual)
-400	BLO - Relaw the Limit of O		BLQ(LOQ 10)	HECS-G/INS/SOP/041	20 (Annual)	20 (Annual)

Note:-BLQ - Below the Limit of Quantification, LOQ- Limit of Quantification, μg/m²- Micrograms per cubic meter, mg/m²- Milligrams per cubic meter, ng/m²- Nanograms per cubic meter.

Remarks: The Tested Parameters as above are within the Limits of NAAQ Standards 2009.

\*\*\*End of Report\*\*\*

Verified By



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HECS-G/Q/FMT/49

A-21, III Phase, Thiru Vi Ka Industrial Estate,

Guindy, Chennai - 600 032.

Ph: 42985555 / 43635555 Fax: 42985500

E-mail: labsales@hecs.in

#### **Laboratory Services Division**

(Chemical & Biological Testing) FSSAI Notified Laboratory ISO 9001, 14001 & 45001 Certified.

#### TEST REPORT

Page: 1 of 1

Name of the Client

: M/s. NATCO Pharma Limited.,

Report No. : HECSL/AA/44/170223

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai, Vaikkadu, Manali, Chennai - 600 103. Report Date: 22/02/2023

Sample Description

: Ambient Air Quality

Sampling Location

: On Top of Platform Adjacent to QC Building Opposite

Sample Drawn By

: Hubert Enviro Care Systems (P) Ltd

Sampling/received Date

: 17/02/2023 -17/02/2023

Analysis Commenced On : 17/02/2023

Completed On: 22/02/2023

S.No	. Parameters	Units	Results Obtained	Test Method	NAAQ Sta	ndards : 2009
1	Sulphur Dioxide	μg/m³	12.05	IS 5182 (Part - 2): 2001	80 (24 hours)	50 (Annual)
2	Nitrogen Dioxide	μg/m³	24.10	IS 5182 (Part - 6): 2006	80 (24 hours)	40 (Annual)
3	Particulate Matter Size Less than 10 µm	μg/m³	55.28	IS 5182 (Part - 23): 2019	100 (24 hours)	60 (Annual)
4	Particulate Matter Size Less than 2.5 µm	μg/m³	22.64	IS 5182 (Part - 24) : 2006	60 (24 hours)	40 (Annual)
5	Carbon Monoxide	mg/m³	BLQ(LOQ 0.05)	IS 5182 (Part - 10): 1999	4 (1 hours)	2 (8 hours)
6	Lead	μg/m³	BLQ(LOQ 0.05)	HECS-G/INS/SOP/ 041	1 (24 hours)	0.5 (Annual)
7	Ozone	μg/m³	10.20	IS 5182 (Part - 9): 1974	180 (1 hours)	100 (8 hours)
8	Ammonia	μg/m³	5.24	IS 5182 (Part - 25): 2018	400 (24 hours)	100 (8 nours)
9	Benzene	μg/m³	BLQ(LOQ 1)	IS 5182 (Part - 11): 2006	5 (Annual)	
10	Benzo(a)pyrene	ng/m³	BLQ(LOQ 1)	IS 5182 (Part - 12): 2004	1 (Annual)	5 (Annual)
11	Arsenic	ng/m³	BLQ(LOQ 2)	HECS-G/INS/SOP/041	6 (Annual)	1 (Annual)
12	Nickel	ng/m³	BLQ(LOQ 10)	HECS-G/INS/SOP/041	20 (Annual)	6 (Annual) 20 (Annual)

Note:- BLQ - Below the Limit of Quantification, LOQ- Limit of Quantification, µg/m³- Micrograms per cubic meter, mg/m³- Milligrams per cubic meter, ng/m³- Nanograms per cubic meter.

Remarks: The Tested Parameters as above are within the Limits of NAAQ Standards 2009.

Verified By

Chemai SIEM Copenai SIEM Copena

Authorized Signatory
SIVAPRAKASAM. Mi
Lab Manager

<sup>1.</sup> The report in full or part shall not be used for any promotional or publicity purpose without written consent by HECS organization 2. Samples are not drawn by HECS unless or otherwise mentioned 3. Unless specifically requested by customer the test items will not be retained more than 15 days from the date of issue of test report. 4. Under no circumstances lab accepts any liability or loss / damage caused by use or misuse of test report after invoicing or issue of test report. 5. The test results relate only to the test items. 6. HECS will not be responsible for the information shared by clients related to samples tested.

HECS-G/Q/FMT/49

A-21, III Phase, Thiru Vi Ka Industrial Estate,

Guindy, Chennai - 600 032.

Ph: 42985555 / 43635555 Fax: 42985500

E-mail: labsales@hecs.in

**Laboratory Services Division** 

(Chemical & Biological Testing) FSSAI Notified Laboratory ISO 9001, 14001 & 45001 Certified.

#### TEST REPORT

Page: 1 of 1

Name of the Client

: M/s. NATCO Pharma Limited.,

Report No. : HECSL/AA/55/170223

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai, Vaikkadu, Manali, Chennai - 600 103.

Report Date: 22/02/2023

Sample Description

: Ambient Air Quality

Sampling Location

: On Top of Platform Adjacent to Hazardous Waste Backside

Sample Drawn By

: Hubert Enviro Care Systems (P) Ltd

Sampling/received Date

: 17/02/2023 -17/02/2023

Analysis Commenced On : 17/02/2023

Completed On: 22/02/2023

S.No	. Parameters	Units	Results Obtained	Test Method	NAAQ Star	ndards : 2009
1	Sulphur Dioxide	μg/m³	13.84	IS 5182 (Part - 2): 2001	80 (24 hours)	50 (Annual)
2	Nitrogen Dioxide	μg/m³	25.65	IS 5182 (Part - 6): 2006	80 (24 hours)	40 (Annual
3	Particulate Matter Size Less than 10 μm	μg/m³	52.41	IS 5182 (Part - 23): 2019	100 (24 hours)	
4	Particulate Matter Size Less than 2.5 µm	μg/m³	20.73	IS 5182 (Part - 24): 2006	60 (24 hours)	60 (Annual) 40 (Annual)
5	Carbon Monoxide	mg/m³	BLQ(LOQ 0.05)	IS 5182 (Part - 10): 1999	4 (1 hours)	2000
6	Lead	μg/m³	BLQ(LOQ 0.05)	HECS-G/INS/SOP/ 041	1 (24 hours)	2 (8 hours)
7	Ozone	μg/m³	10.53	IS 5182 (Part - 9): 1974	180 (1 hours)	0.5 (Annual)
8	Ammonia	μg/m³	6.44	IS 5182 (Part - 25): 2018	400 (24 hours)	100 (8 hours)
9	Benzene	μg/m³	BLQ(LOQ 1)	IS 5182 (Part - 11): 2006		100 (Annual)
10	Benzo(a)pyrene	ng/m³	BLQ(LOQ 1)	IS 5182 (Part - 12): 2004	5 (Annual)	5 (Annual)
11	Arsenic	ng/m³	BLQ(LOQ 2)	HECS-G/INS/SOP/041	1 (Annual)	I (Annual)
12	Nickel	ng/m³	BLQ(LOQ 10)	HECS-G/INS/SOP/041	6 (Annual) 20 (Annual)	6 (Annual) 20 (Annual)

Note:- BLQ - Below the Limit of Quantification, LOQ- Limit of Quantification, μg/m²- Micrograms per cubic meter, mg/m²- Milligrams per cubic meter, ng/m²- Nanograms per cubic meter.

Remarks: The Tested Parameters as above are within the Limits of NAAQ Standards 2009.

Verified By



Authorized Signatory

SIVAPRAKASAM. M

Lab Manager

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HECS-G/Q/FMT/49

A-21, III Phase, Thiru Vi Ka Industrial Estate, Guindy, Chennai - 600 032.

Ph: 42985555 / 43635555 Fax: 42985500

E-mail: labsales@hecs.in

#### **Laboratory Services Division**

(Chemical & Biological Testing) **FSSAI Notified Laboratory** ISO 9001, 14001 & 45001 Certified.

#### TEST REPORT

Page: 1 of 1

Name of the Client

: M/s. NATCO Pharma Limited.,

Report No. : HECSL/AA/66/170223

Address of the Client

: Chemical Division, No.74/7B, Vaikkadu TPP Salai, Vaikkadu, Manali, Chennai - 600 103.

Report Date: 22/02/2023

Sample Description

: Ambient Air Quality

Sampling Location

: On Top of Platform Adjacent to Near Boiler Back Side

Sample Drawn By

: Hubert Enviro Care Systems (P) Ltd

Sampling/received Date

: 17/02/2023

-17/02/2023

Analysis Commenced On : 17/02/2023

Completed On: 22/02/2023

S.No	Parameters	Units	Results Obtained	Test Method	NAAQ Star	ndards : 2009
1	Sulphur Dioxide	μg/m³	11.25	IS 5182 (Part - 2): 2001	80 (24 hours)	50 (Annual)
2	Nitrogen Dioxide	μg/m³	20.72	IS 5182 (Part - 6): 2006	80 (24 hours)	40 (Annual)
3	Particulate Matter Size Less than 10 µm	μg/m³	50.24	IS 5182 (Part - 23): 2019	100 (24 hours)	60 (Annual)
4	Particulate Matter Size Less than 2.5 μm	μg/m³	21.64	IS 5182 (Part - 24) : 2006	60 (24 hours)	40 (Annual)
5	Carbon Monoxide	mg/m³	BLQ(LOQ 0.05)	IS 5182 (Part - 10): 1999	4 (1 hours)	2 (8 hours)
6	Lead	μg/m³	BLQ(LOQ 0.05)	HECS-G/INS/SOP/ 041	1 (24 hours)	0.5 (Annual)
7	Ozone	μg/m³	11.35	IS 5182 (Part - 9): 1974	180 (1 hours)	100 (8 hours)
8	Ammonia	μg/m³	7.01	IS 5182 (Part - 25) : 2018	400 (24 hours)	
9	Benzene	μg/m³	BLQ(LOQ 1)	IS 5182 (Part - 11): 2006	5 (Annual)	100 (Annual)
10	Benzo(a)pyrene	ng/m³	BIQ(LOQ 1)	IS 5182 (Part - 12): 2004	1 (Annual)	5 (Annual)
11	Arsenic	ng/m³	BLQ(LOQ 2)	HECS-G/INS/SOP/041	6 (Annual)	1 (Annual)
12	Nickel	ng/m³	BLQ(LOQ 10)	HECS-G/INS/SOP/041	20 (Annual)	6 (Annual) 20 (Annual)

elow the Limit of Quantification, LOQ- Limit of Quantification, µg/m²- Micrograms per cubic meter, mg/m³- Milligrams per cubic meter, ng/m³- Nanograms per cubic meter.

Remarks: The Tested Parameters as above are within the Limits of NAAQ Standards 2009. \*\*End of Report\*\*



Authorized Signatory

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### Natco Pharma Limited, Chemical Division Chennai

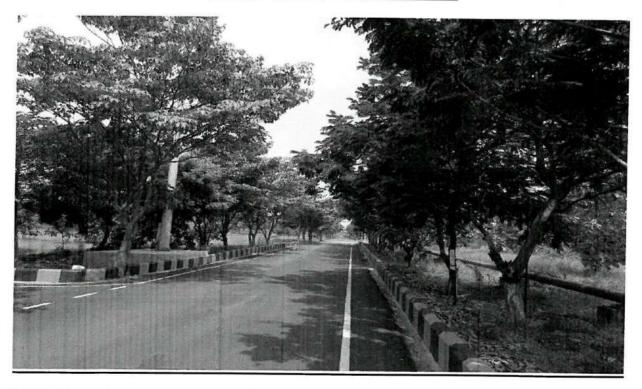
#### ANNEXURE-9B

### Greenbelt Development in site

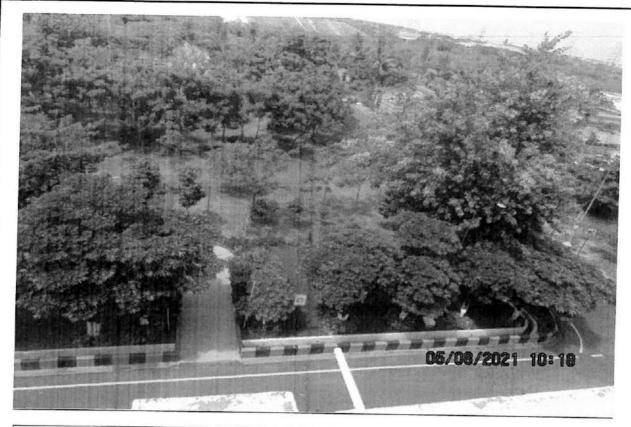
The total extent of land available within the unit premises is 95419 Sq.meters, in that company has developed 38200 Sq.mtrs (40.03 %) of green belt. The Land area breakup details given in the below table & Photos attached for Green belt.

S No.	Description —	Land Area	
		(SQ.Meters)	(%)
1	Ground Coverage Area	26979.69	28.27
2	Solid Waste storage area	170	0.18
3	Green Belt Area	38200	40.03
4	Road Area	19870	20.82
5	Vacant Area for Future Expansion	10199.32	10.69
	Total Land Area	95419	100

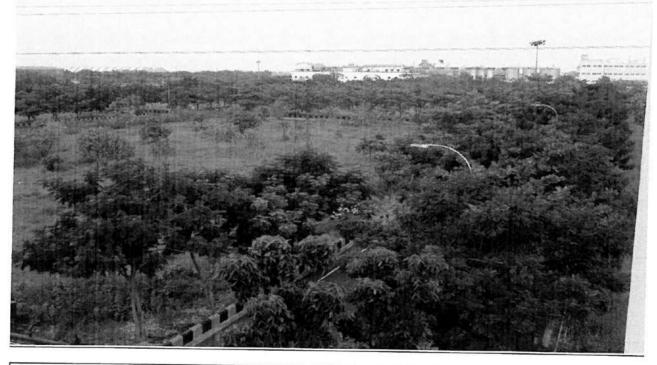
### **Existing Green Belt Photos**



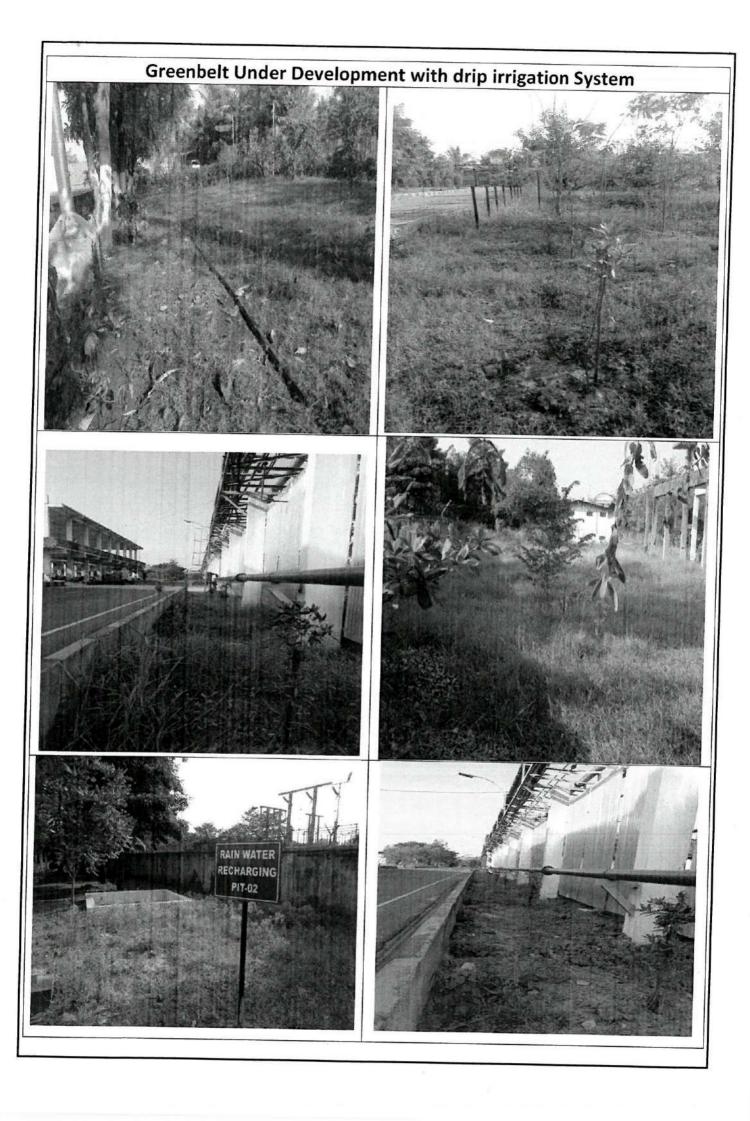
GPS	Point
Latitude	Longitude
13°11'12.71"N	80°15'59.47"E



GPS	Point
Latitude	Longitude
13°11'21.60"N	80°16'1.91"E

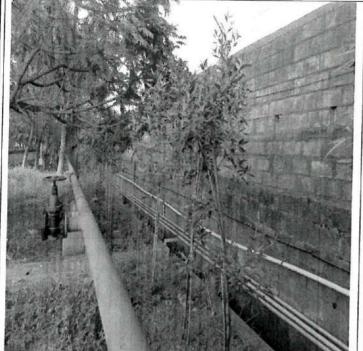


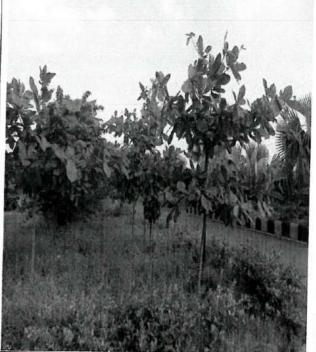
GP	S Point
Latitude	Longitude
13°11'32.15"N	80°15'57.79"E



Nearly 300 Nos of trees were planted in the company boundaries.

We have planted 150 Nos of trees in private land in about 9190sqm land which is adjacent to our entrance from Minjur highway road





Nearly 1700 trees are planted with drip irrigation system by hiring an external service provider to improve the greenbelt area & plant survival rate







DECCAN CHRONICLE

WEDNESDAY I 13 MARCH 2019 | CHENNAI



### **Public Notice**

By Management



### பொது அறிவிப்பு

### பொது அறிவிப்பு

### Annexure-11



### NATCO PHARMA LIMITED

Regd Off: 'NATCO HOUSE', Road No. 2, Banjara Hills, Hyderabad-500 034. Telangana, INDIA Tel: +91 40 23547532, Fax: +91 40 23548243 CIN: L24230TG1981PLC003201, www.natcopharma.co.in. GSTIN: 33AAACN6927A1ZW

Date: 24.04.2023 Chennai-Manali

To

The Joint Chief Environmental Engineer (M), First Floor, 950/1, Poonamallee High Road, Arumbakkam, Chennai-600 106

Respected Sir,

SUB: Submission of Form 4- Filing of Annual Returns for the financial year 2022-2023 & Submission of Form-10 Manifest (white Copy) for the financial year 2022-2023- Reg.

Here with we have attached our FORM 4 Annual Returns & Form-10 Manifest (White copy) under Hazardous & Other waste (Management & Transboundary Movement) Rules,2016 for the financial year 2022 -2023 to your good office for your kind perusal. Also we have submitted our Form-4 annual returns in TNOCMMS –in online, Return No: 52345663 dated on 21/04/2023.

#### Attachments:

- 1. Hazardous waste Management in Form 4 (2022-2023)
- 2. Manifest copy Form-10 (White copy) (2022-2023)

With regards,
G. Vasan

AVP-Operations.

Copy To:

TNPCB-Manali Office No.33/80, 1st Main Road, Ramakrishna Nagar Ernavoor, Chennai-600 057



Manufacturing Site:

Chemical Division - Chennai.

(ISO 14001:2015 & ISO 45001:2018 Certified)

S.No. 74/7B, Vaikkadu TPP Salai, Manali, Chennai, Tamilnadu - 600 103.

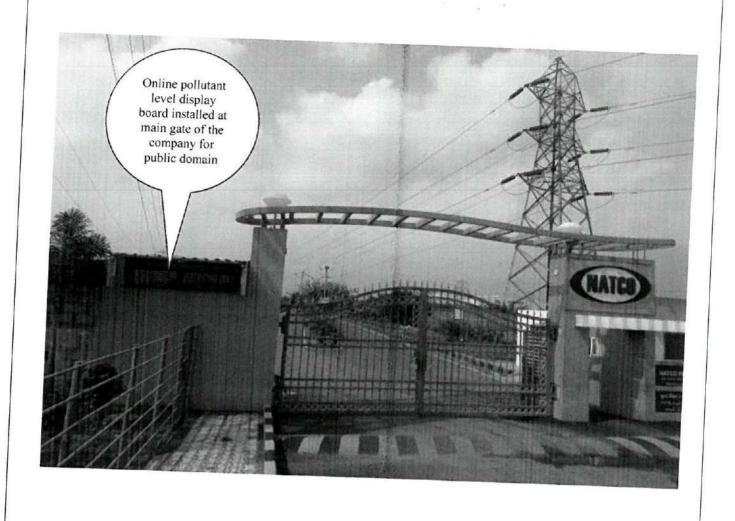
Tel.: +91-7299009981/82/83/84



The RvA is a signatory to the IAF MLA

### Annexure-12

### Pollutant Level (online) Display board at Main gate





### F. No. J-11011/456/2006-IA-II(I)

Government of India Ministry of Environment, Forest & Climate Change Impact Assessment Division

Indira Paryavaran Bhavan, Vayu Wing, 3rd Floor, Aligani, Jor Bagh Road, New Delhi-110 003

Dated: 20th July, 2020

To

M/s Natco Pharma Limited Manali Industrial Area, Taluk Thiruvottiyur, District Thiruvallur (Tamil Nadu)

Sub: Bulk Drug Manufacturing Unit at Manali Industrial Area, Taluk Thiruvottiyur, Thiruvallur, Tamil Nadu by M/s Natco Pharma Limited - Amendment in **Environmental Clearance** 

Sir,

This refers to your online proposal No.IA/TIVIND2/146309/2020 dated 14th May, 2020 for amendment in the environmental clearance to the above project.

- The Ministry of Environment, Forest and Climate Change has examined the above 2. proposal for amendment in the environmental clearance granted by the Ministry vide letter dated 15th June, 2007 in favor of M/s NATCO Organics Ltd for bulk drug unit. Further, the SEIAA vide letter dated 20th February, 2019 has also granted EC in favour of M/s Natco Pharma Limitedfor Bulk Drugs (APIs) manufacturing Unit at Manali Industrial Area, ThiruvottiyurTaluk (formerly Vaikkadu, ÁmbatturTaluk) Thiruvallur District (Tamilnadu).
- The project proponent has requested for amendment in the EC with the details are 3. as under:-

S. No.	Para of ToR	Details as per the EC	To be revised read as	Justification /
	Specific condition No. 4A(v) of	"Use of toxic solvents like Methylene Chloride (M.C.) etc. shall be minimum and Benzene shall be replaced with alternate solvents. All 1	Amendment is for relaxation in usage of MDC & Chloroform in manufacturing Oncology products as per the specific condition No. 4A(v) in EC vide F.No. in EC vide	solvents like MDC an Chloroform with other solvents is eading to mation of new mpurities in most of the cases

		submitted to the Ministry after year on the status	pe pe 2 e of	overall yields Hence we request you to kindly allow the usage of MDC and Chloroform.
2.	Page No. 33 of 33: Annexure- 01 of Proposed Products No.	Proposing to drop 2 products S.No. 40. Sertaline HCI- 6TPA &	products	usage of MDC and Chloroform.

- The proposal was considered by the Expert Appraisal Committee (Industry-2) in the Ministry in its meeting held on 15-17 June, 2020. The EAC, after detailed deliberations, recommended the amendment in EC dated 15th June, 2007 and 20th February, 2019 as proposed by the project proponent mentioned in the above table.
- Based on recommendations of the EAC, the Ministry of Environment, Forest and 5. Climate Change hereby accords approval to the proposed amendment in the environmental clearance dated 15th June, 2007 and 20th February, 2019, as stated in para 3 above, to the project for 'Bulk Drugs (APIs) manufacturing Unit at Manali Industrial Area, ThiruvottiyurTaluk (formerly Vaikkadu, AmbatturTaluk) Thiruvallur District (Tamilnadu)'.
- All other terms and conditions stipulated in the environmental clearance dated 15th June, 2007 and 20th February, 2019 shall remain unchanged. (डा. आर. वा. लाल)

Copy to: -

(SI. आर. या. लाल)
(Dr. R. B. LAL)
वेकानिक इं/Scienis हैं
पर्यावरण व एवं जलवाय परिवर्तन हेन्स्ति (Dr. R. B. Lal)
Ma.of ह**Scientisc** कि **Madditional Director**भारत सरकार, नई दिल्ली 1. The Principal Secretary, Department of Environment, Ground Floor, Panagal Buildings 1,

Jeenis Road, Saidapet, Chennai - 600 015. 2. The APCCF(C), MoEF&CC, Regional Office (SEZ), 1st and 2nd Floor, Handloom Export Promotion Council, 34, Cathedral Garden Road, Nungambakkam, Chennai-34

3. Member Secretary, Tamil Nadu Pollution Control Board, 76, Anna Salai, Guindy

Industrial Estate, Race View Colony, Guindy, Chennai - 32 (Tamil Nadu)

4. Monitoring Cell, Ministry of Environment, Forest and Climate Change, Indira Paryavaran Bhawan, Jor bagh Road, New Delhi 5. Parivesh Portal

(Dr. R. B. Lal) Scientist 'E'/Additional Director



### Annexure-B NATCO PHARMA LIMITEI

Regd Off: 'NATCO HOUSE', Road No. 2, Banjara Hills, Hyderabad-500 034. Telangana, INDIA Tel: +91 40 23547532, Fax: +91 40 23548243 CIN: L24230TG1981PLC003201, www.natcopharma.co.in. GSTIN: 33AAACN6927A1ZW

> 24.08.2020 Chennai-Manali

To

The Chairman SEIAA- Tamilnadu, Third floor, Panagal Maligai No.1, Jeenis Road, Saidapet Chennai - 600 015

Respected Sir,

SUB: Communication regarding EC amendment

Ref.: Environmental Clearance vide Lr.No.SEIAA/TN/F.5869/5(f)/EC-67/2019 dated:20.02.2019

We have obtained Environmental Clearance (EC) from MoEF & CC, New Delhi for our New project (Lr.No.J.11011/456/06/2006-IA-II (I) Dated: 15.06.2007) in the year 2007. Subsequently we have applied EC for our expansion activity with SEIAA and obtained EC from SEIAA-TN in the year 2019 (Lr.No.SEIAA/TN/F.5869/5 (f)/EC-67/2019 dated: 20.02.2019).

During the EC process with SEIAA, committee has directed to produce an affidavit against the compliance to a specific condition no 4A (v) "Use of toxic solvents like Methylene Chloride (M.C.) etc. shall be minimum and Benzene shall be replaced with alternate solvents. All venting equipment shall have vapour recovery system. Methylene Chloride shall be phased out in a time bound manner. A report shall be submitted to the Ministry after 2 year on the status of replacement of Methylene Chloride and Chloroform Solvent"

M/s Natco submitted an Affidavit mentioned with "we commit we are replacing the MDC & Chloroform with the alternate solvents for the existing and the proposed products and thus will not use MDC & Chloroform in the existing and proposed products. In case if the yield, Quality and Stability of the final Product is not as per the limits and regulatory specifications, we shall approach MOEF (Ministry of Environment & Forest) for the relaxation of Specific Condition v. as accorded in the Environmental Clearance F.No. J-11011/456/2006/IA-II (I) dated 15th June 2007 which will be done prior to obtaining CTO Expansion from TNPCB " for obtaining EC for the Expansion activity.

Since the Organization has faced issue to get the Quality to meet the Regulatory specification on using alternate solvent, the Organization has approached MOEF (Ministry of Environment & Forest) for the exemption of the Specific Condition 4A (v) mentioned in the Original Environmental Clearance F.No. J-11011/456/2006/IA-II (I) dated 15th June 2007 & condition given in EC for expansion (Lr.No.SEIAA/TM/N080973-1f)/EC-67/2019 dated: 20.02.2019).

Manufacturing Site:

2 5 AUG 1020

ry to the IAF MLA

Chemical Division - Chennai. 2015 and OHSAS 18001:2007 Certified) kkadu TPP Salai, Manali, Chennai, Tamilnadu - 600 103.

Tel.: +91-7299009981/82/83/84





Regd Off: 'NATCO HOUSE', Road No. 2, Banjara Hills, Hyderabad-500 034. Telangana, INDIA Tel: +91 40 23547532, Fax: +91 40 23548243 CIN: L24230TG1981PLC003201, www.natcopharma.co.in.

On detailed discussion, the EAC committee (Industry-2) considered Natco's proposal for the relaxation of using MDC and Chloroform and further MoEF, New Delhi amended the Environmental Clearance vide F.No.J-11011/456/2006 -IA -II (I) dated: 20.07.2020 for the use of MDC & Chloroform for the production and dropping 2 products (Sertaline HCI- 6TPA & Sumatriptan Succinate - 3TPA ) from total 42 products due to high usage of MDC and Chloroform and the same is attached here for your consideration

We request your good office to acknowledge this letter for our records.

#### Enclosures:

- 1. Copy of Environmental Clearance vide Lr.No.J.11011/456/06/2006-IA-II (I) Dated: 15.06.2007
- 2. Copy of Environmental Clearance vide Lr.No.SEIAA/TN/F.5869/5(f)/EC-67/2019 dated:20.02.2019
- 3. Copy of Amended EC vide F.No.J-11011/456/2006 -IA -II (I) dated:20.07.2020

With regards.

(Sr.GM-Operations)



Manufacturing Site:

Chemical Division - Chennai. (ISO 14001:2015 and OHSAS 18001:2007 Certified) S.No. 74/7B, Vaikkadu TPP Salai, Manali, Chennai, Tamilnadu - 600 103. Tel.: +91-7299009981/82/83/84





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24.08.2020

Chennai-Manali

To

The Honourable Chairman Tamil Nadu Pollution Control Board, No.76, Mount Salai Guindy, Chennai - 600 032.

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Manufacturing Site:

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With regards,

(Sr.GM-Operations)

#### CC To:

- 1. The Member Secretary Tamil Nadu Pollution Control Board, No.76, Mount Salai Guindy, Chennai - 600 032.
- 2. The Joint Chief Environmental Engineer (M) Tamil Nadu Pollution Control Board, First Floor, 950/1, Poonamallee High Road Arumbakkam, Chennai-600 106



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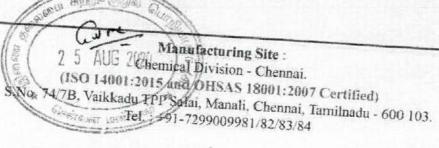
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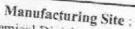
With regards,

G. Vasan (Sr.GM-Operations)

#### C To:

- 1. The Member Secretary Tamil Nadu Pollution Control Board, No.76, Mount Salai Guindy, Chennai - 600 032.
- 2. The Joint Chief Environmental Engineer (M) Tamil Nadu Pollution Control Board, First Floor, 950/1, Poonamallee High Road Arumbakkam, Chennai-600 106





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